

# Laser Scanning Theory and practice

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## INTRODUCTION

- Scanners: input devices
- What is 3D scanning?

- **Data acquisition system – DAS**

- Laser

- **Types of lasers: MPE & AEL**

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- Aerial laser scanner – ALS

- Terrestrial laser scanner – TLS

- Mobile laser scanner - MLS

- **Models of scanners**

- **Features:**

- Point footprint

- Angle measurement and FoV

- Accuracy and resolution

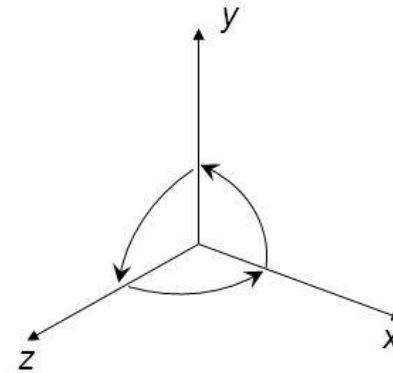
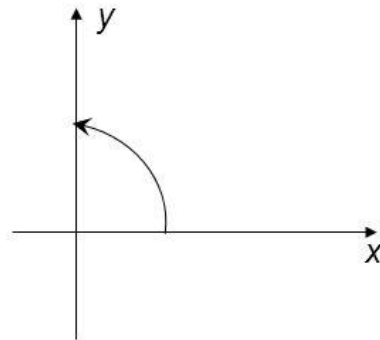
- Errors

- **Point Cloud**

- **Survey Project**

- Registration

## Scanners : input devices



# Scanners : input devices

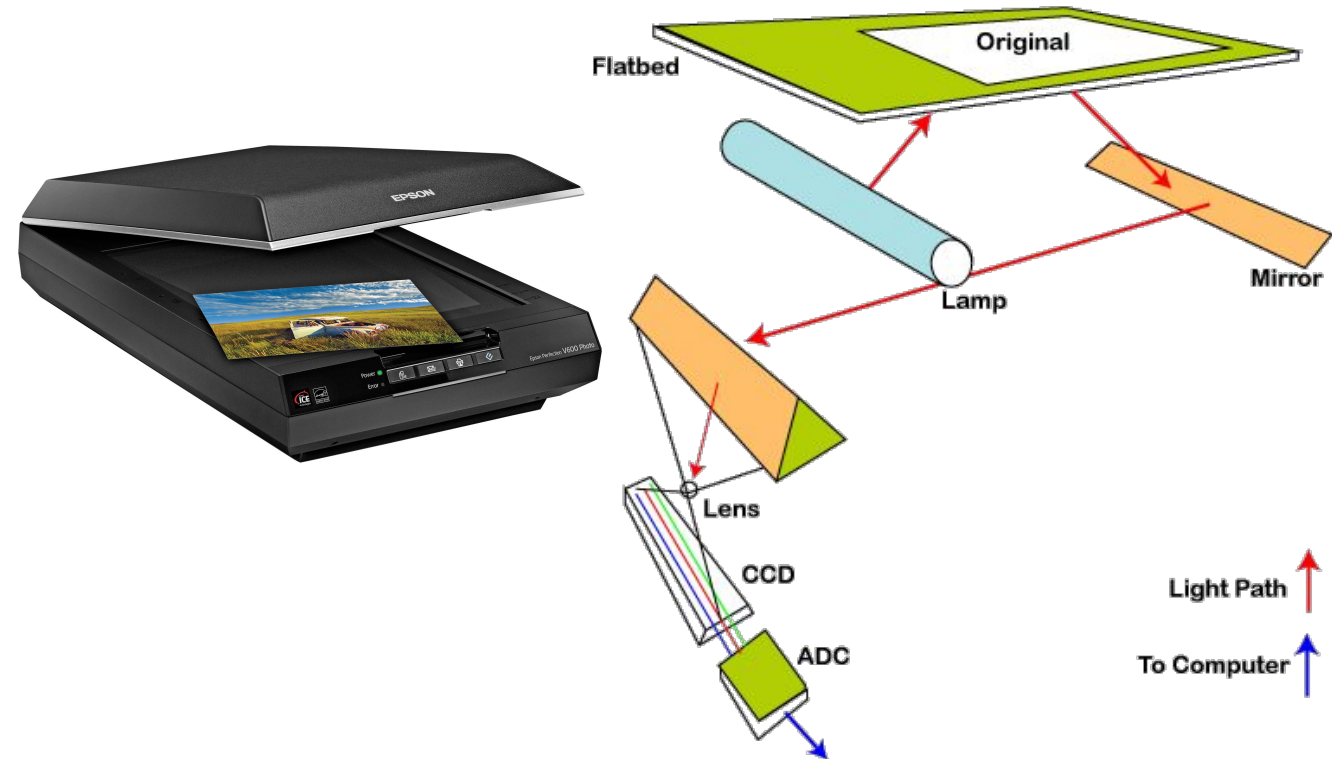
## Charge Couple Device (CCD)

is a device for the movement of electrical charge, usually from within the device to an area where the charge can be manipulated, for example conversion into a digital value

CCD converts light in electrical charge

Made up of thousands pixels

Makes the hard copy of the image into an electrical form that can be stored on the device (laptop/hard disk/...)



# Scanners : input devices

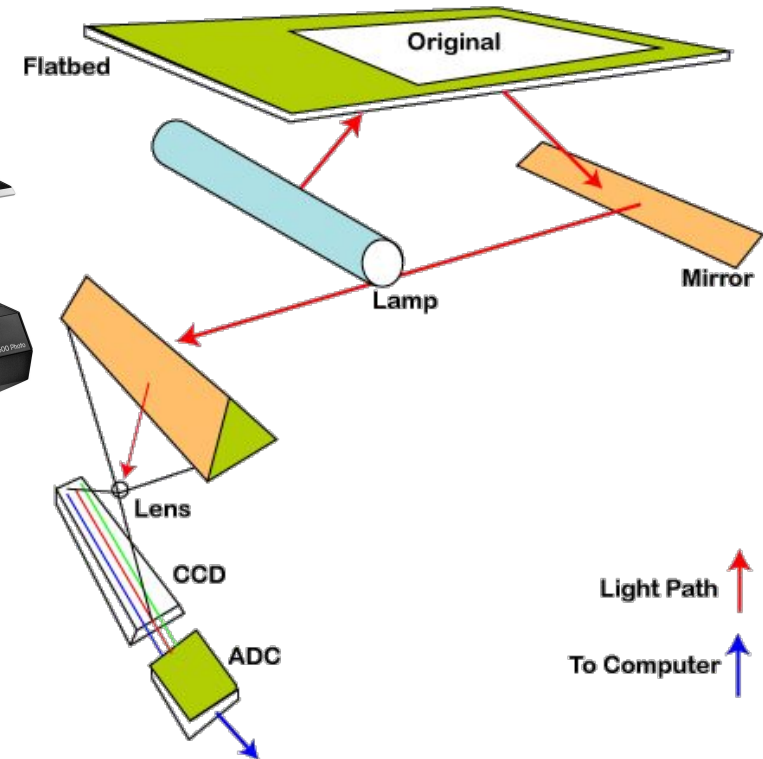
## Charge Couple Device (CCD)

is a device for the movement of electrical charge, usually from within the device to an area where the charge can be manipulated, for example conversion into a digital value

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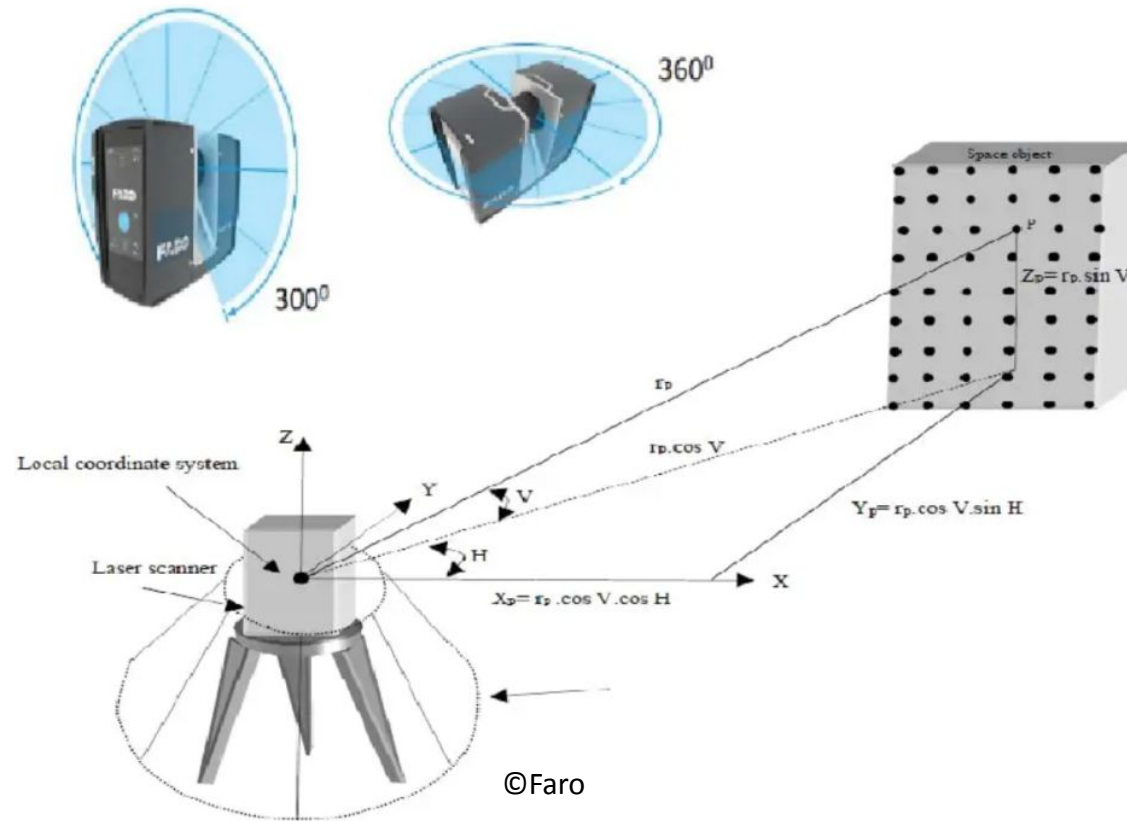
Makes the hard copy of the image into an electrical form that can be stored on the device (laptop/hard disk/...)



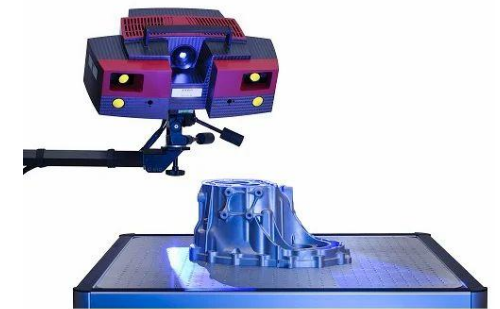
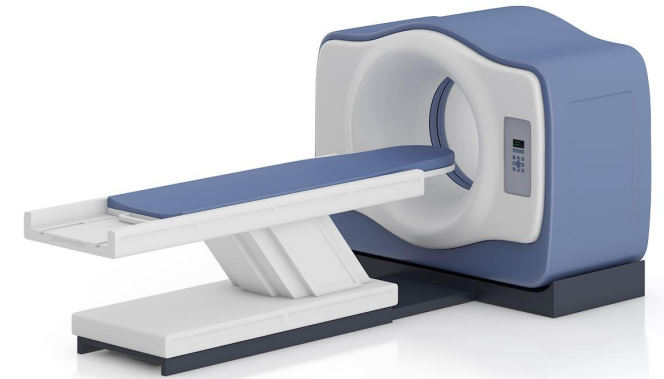
# Scanners : input devices

## 3D scanner technologies

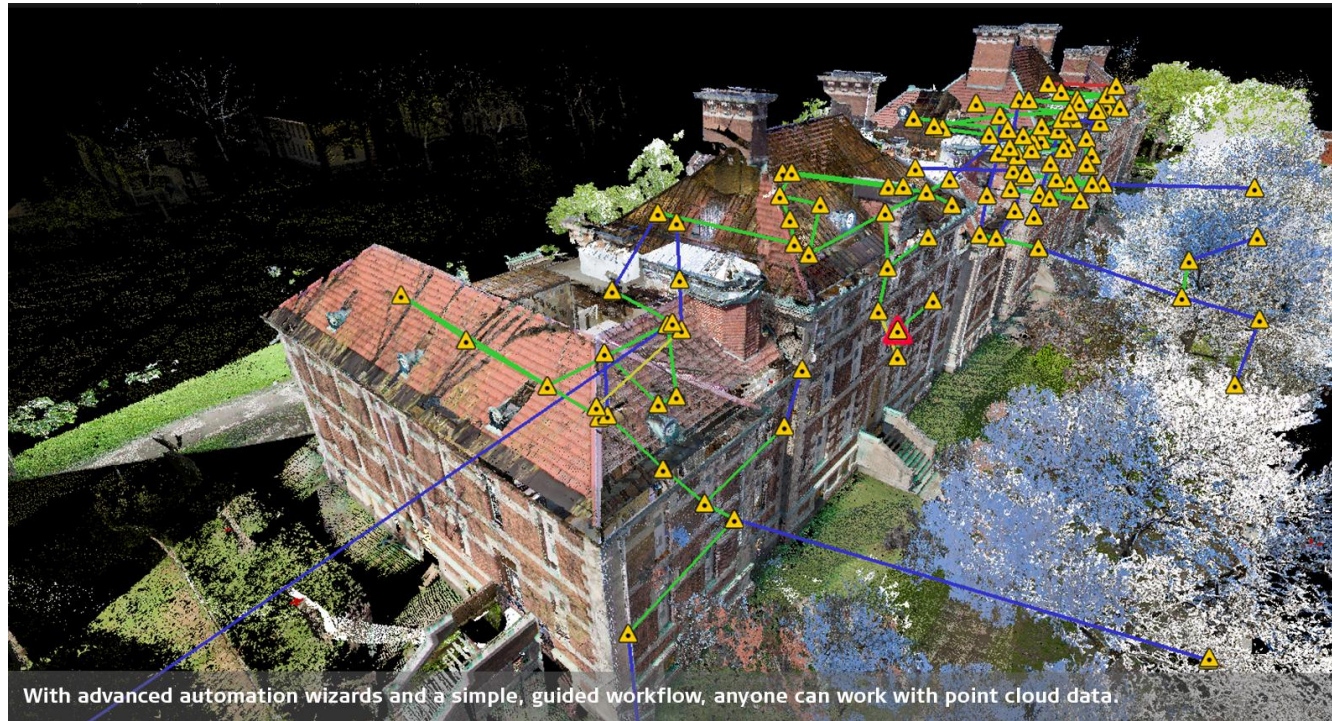
- Laser
- White lights
- X-rays
- Ultrasound



<https://www.youtube.com/watch?v=1lDO1UevAJI>



# What is 3D scanning?



With advanced automation wizards and a simple, guided workflow, anyone can work with point cloud data.

©Leica

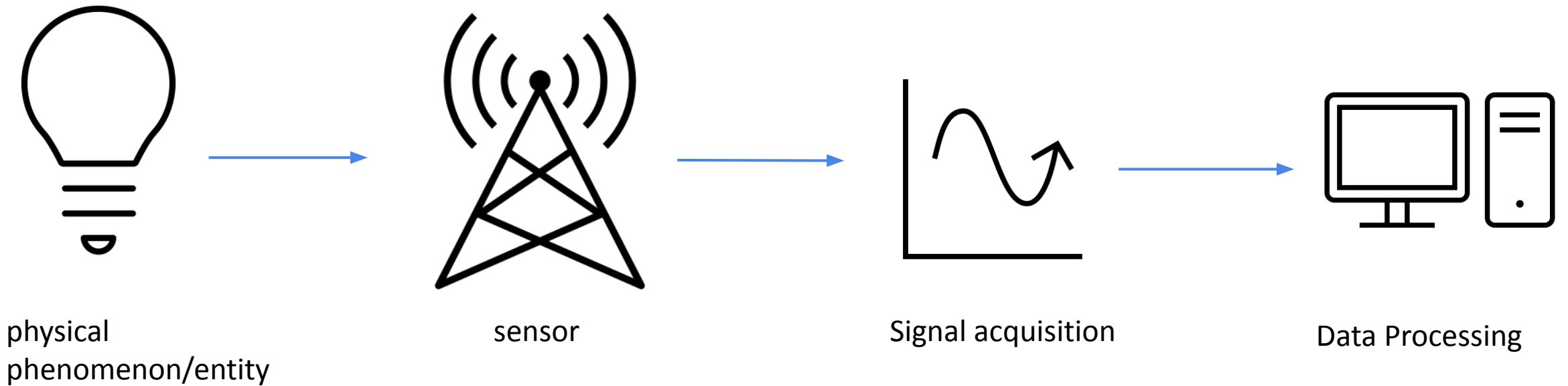
Laser scanning is a process of capturing precise, three-dimensional information from a real-world object, a group of objects, or an environment, using a laser as a light source

Downloading the model as point clouds

Point clouds automatically converted it into a triangulated mesh

# Data acquisition system - DAS

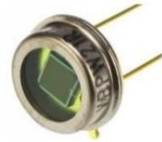
**DAS principles:**  
Acquisition  
Analysis  
Presentation of the information







Temperature Sensor



Light Sensor



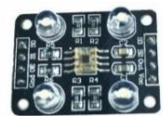
Humidity Sensor



Metal Sensor



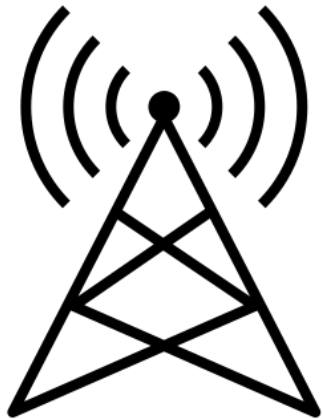
Proximity Sensor



Color Sensor

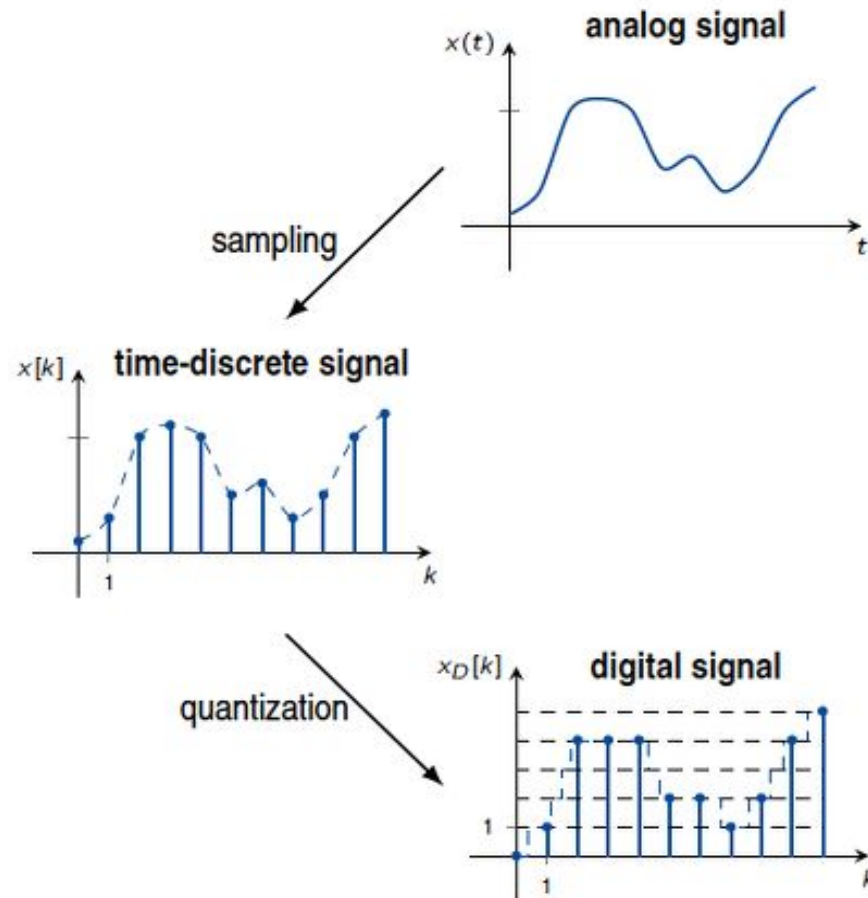
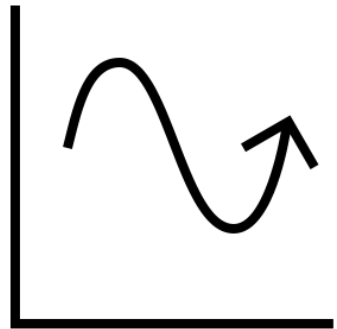
## Data acquisition system - DAS

A sensor has the role of converter of a physical phenomena (can be light, sound, temperature, etc.) into a signal measurable through its occurrence.



Phenomena	Transducers/Sensors	Electrical Characteristics
Temperature	Thermocouples, resistive temperature devices (RTDs), thermistors	Low voltage output, nonlinear Low resistance, nonlinear
Light	Vacuum tube, photo sensors	Current loop output if current type (typical 4 to 20 mA)
Sound	Microphone	Charge output, powered converter
Force and pressure	Strain gages, piezoelectric transducers	Low resistance, low sensitivity, nonlinear
Position and displacement	Potentiometers, linear voltage differential transformer (LVDT), optical encoder	LVDTs: Inductive, requires demodulation
Vibration	Accelerometer	Charge output, powered converter
pH	pH electrodes	

## Data acquisition system - DAS



©<https://www.bcstvalve.com/what-are-analog-and-digital-signal/>

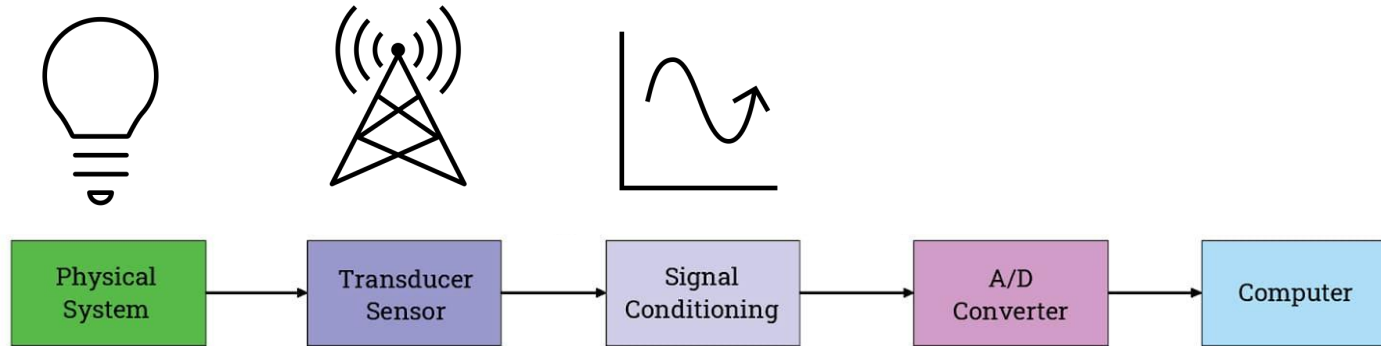
### Analog signal

- Continuous and time varying
- Usually in the form of sine wave
- Continues values to represent the data
- Potential affection by noise
- Use more power
- Temperatures, pressure, flow, ...
- Resistors, inductors, ... in analog circuit

### Digital signal

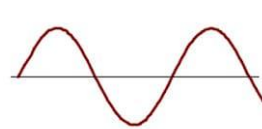
- Binary form, 2 or more states
- Usually in the form of square wave
- Discrete values to represent the data
- Immune from noise
- Use less power
- Motor start, trip, ...
- Transistors, microcontroller, ... in digital circuit

# Data acquisition system - DAS

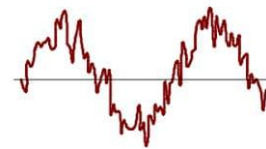


## 3 R(s) of DAS

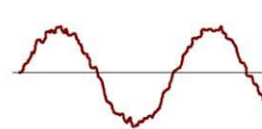
- Resolution
- Range
- Rate



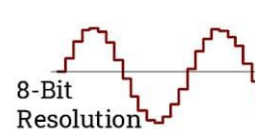
Physical Variable:  
Temperature  
Pressure  
Motion  
Flow



Noisy Electrical Signal



Filtered And  
Amplified Signal



8-Bit  
Resolution

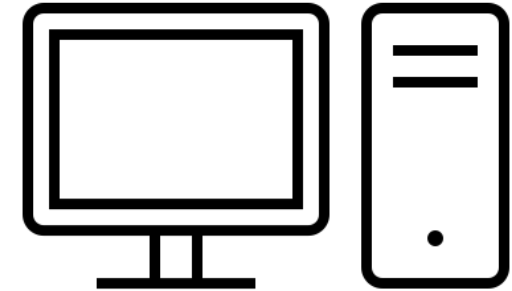


16 Samples  
Per Cycle

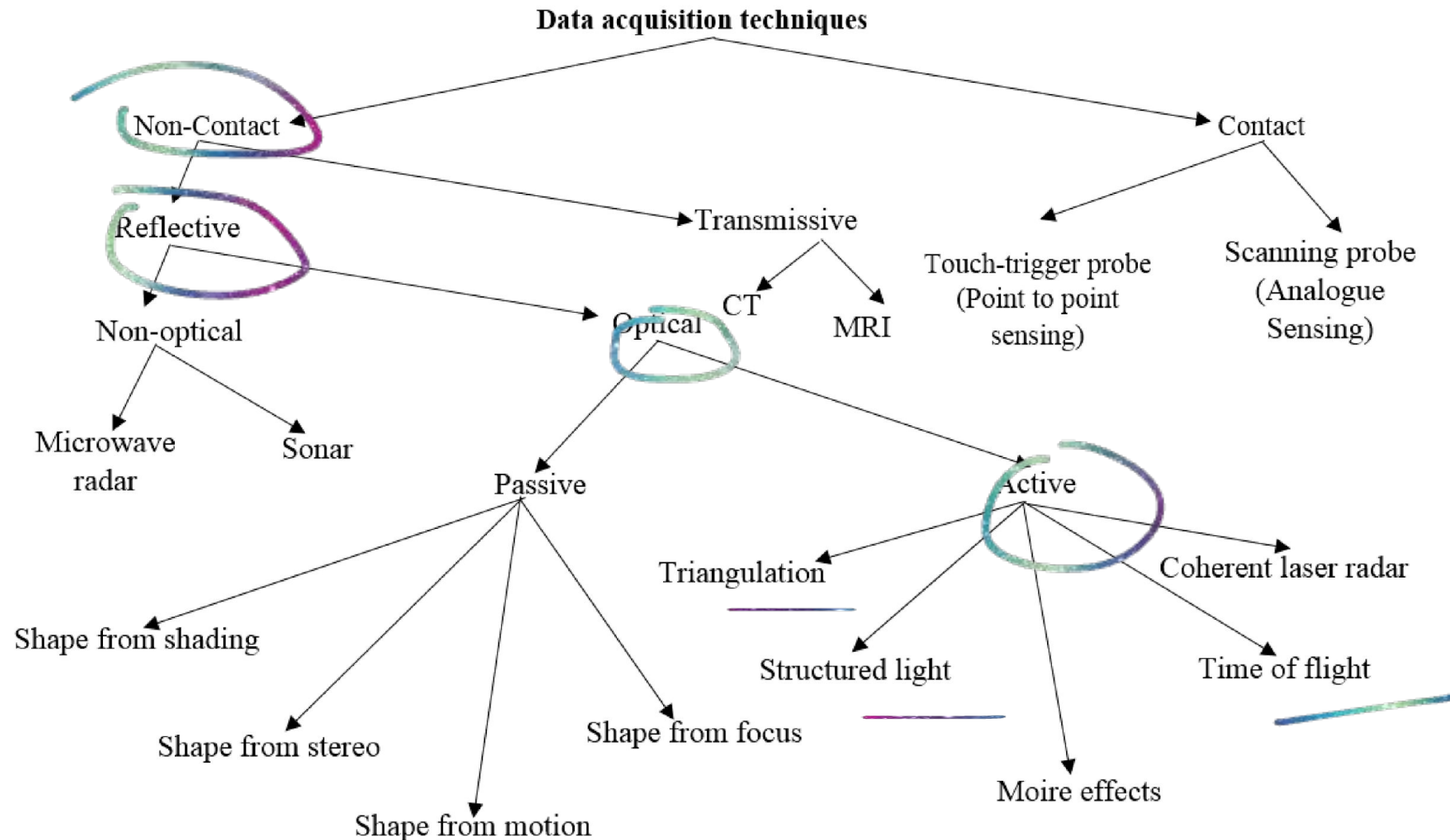
Digitalized Signal

8-Bit Binary Code

0	1	1	1
0	0	0	1
0	1	1	1
0	0	1	1
1	1	0	0
1	1	1	1
0	1	1	0
1	0	1	0
1	1	1	1
0	1	1	1
1	1	1	0
1	1	1	1
0	0	1	1
1	1	0	1
0	1	1	1
0	1	1	0
0	1	1	1
1	0	1	1
1	1	1	0
0	0	0	1
1	1	1	1
1	0	1	1
0	0	1	0
0	0	1	1
1	1	1	1
1	0	0	1
1	1	0	1
1	1	1	0



# Data acquisition system - DAS

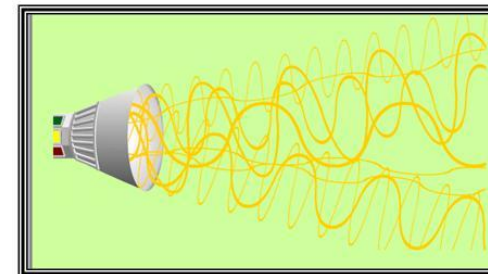


# Laser

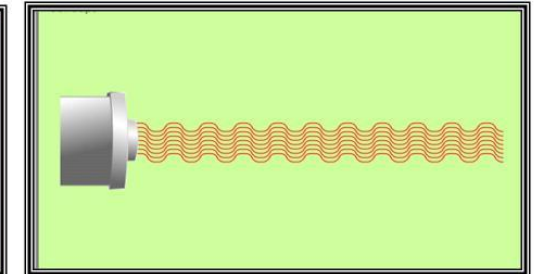
**Laser : a device that utilises the natural oscillations of atoms or molecules between energy levels for generating a beam of coherent electromagnetic radiation usually in the ultraviolet, visible, or infrared regions of the spectrum**  
(Merriam-Webster)

**Laser = Light Amplification by Stimulated Emission of Radiation**

**Spontaneous emission**      **Stimulated emission**  
flashlight                      laser



Incoherent, multi-colored,  
diffuse



Coherent, monochromatic,  
highly directional

**The laser is an equipment able to transform energy from a primary form (electrical, optical, chemical, thermal or nuclear) in a beam of monochromatic, coherent electromagnetic radiation of high intensity: the laser light.**

# Laser

## Monochromatic

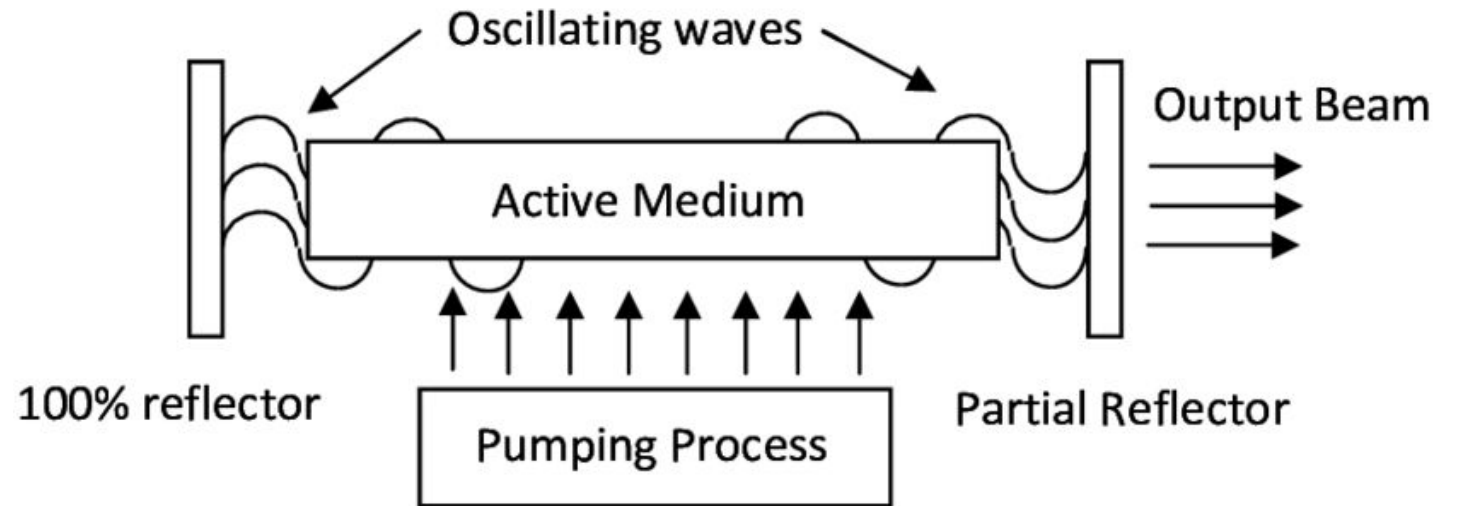
Concentrate in a narrow range of wavelengths (one specific colour).

## Coherent

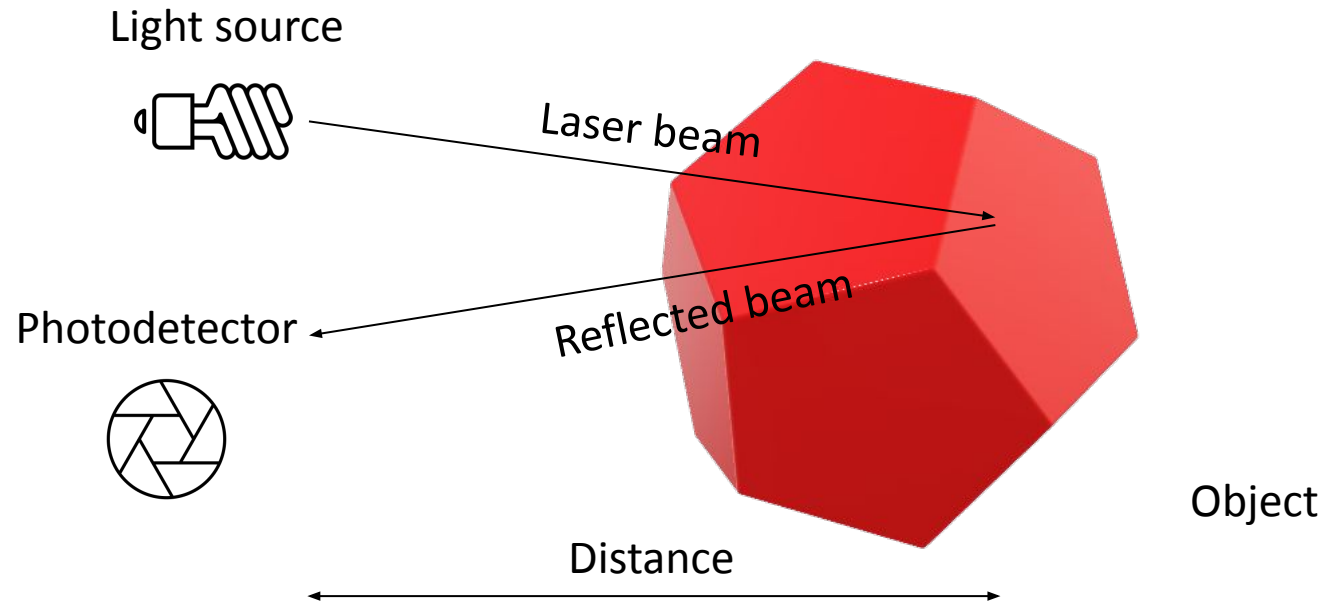
All the emitted photons bear a constant phase relationship with each other in both time and phase

## Directional

A very tight beam which is very strong and concentrated.



# Laser



# Laser

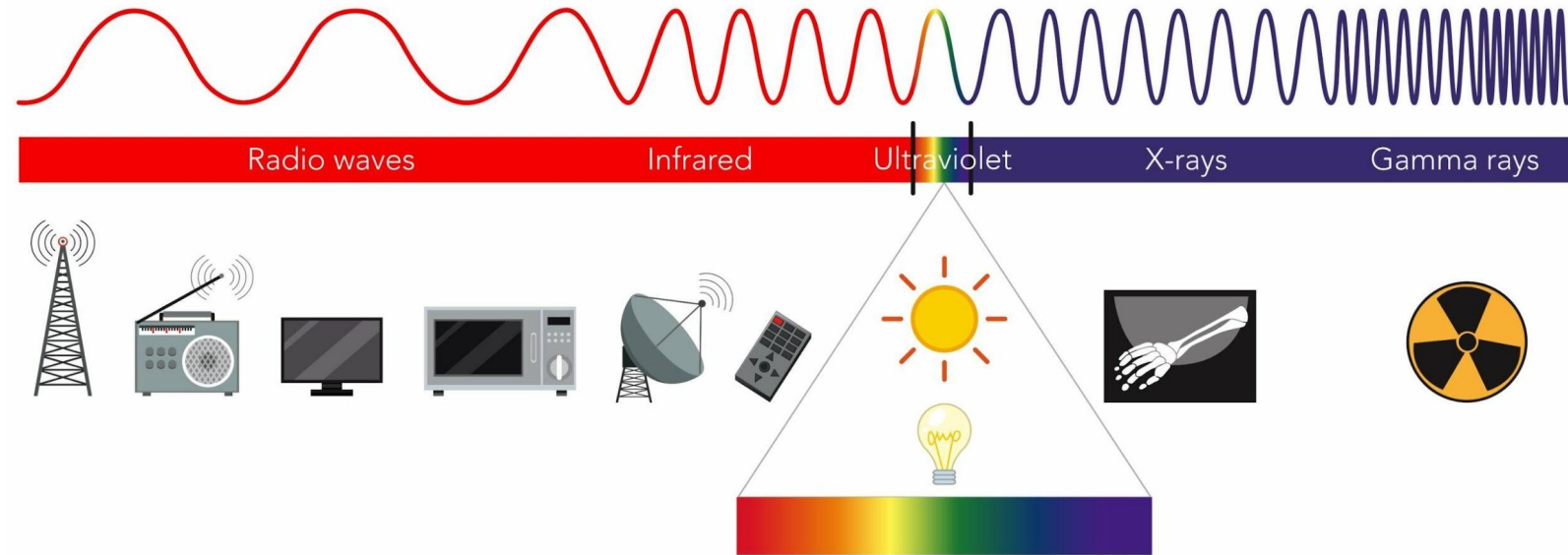
## Electromagnetic Spectrum

### Laser radiation

ultraviolet (200-400 nm)

visible (400-700 nm)

infrared light (>700 nm)



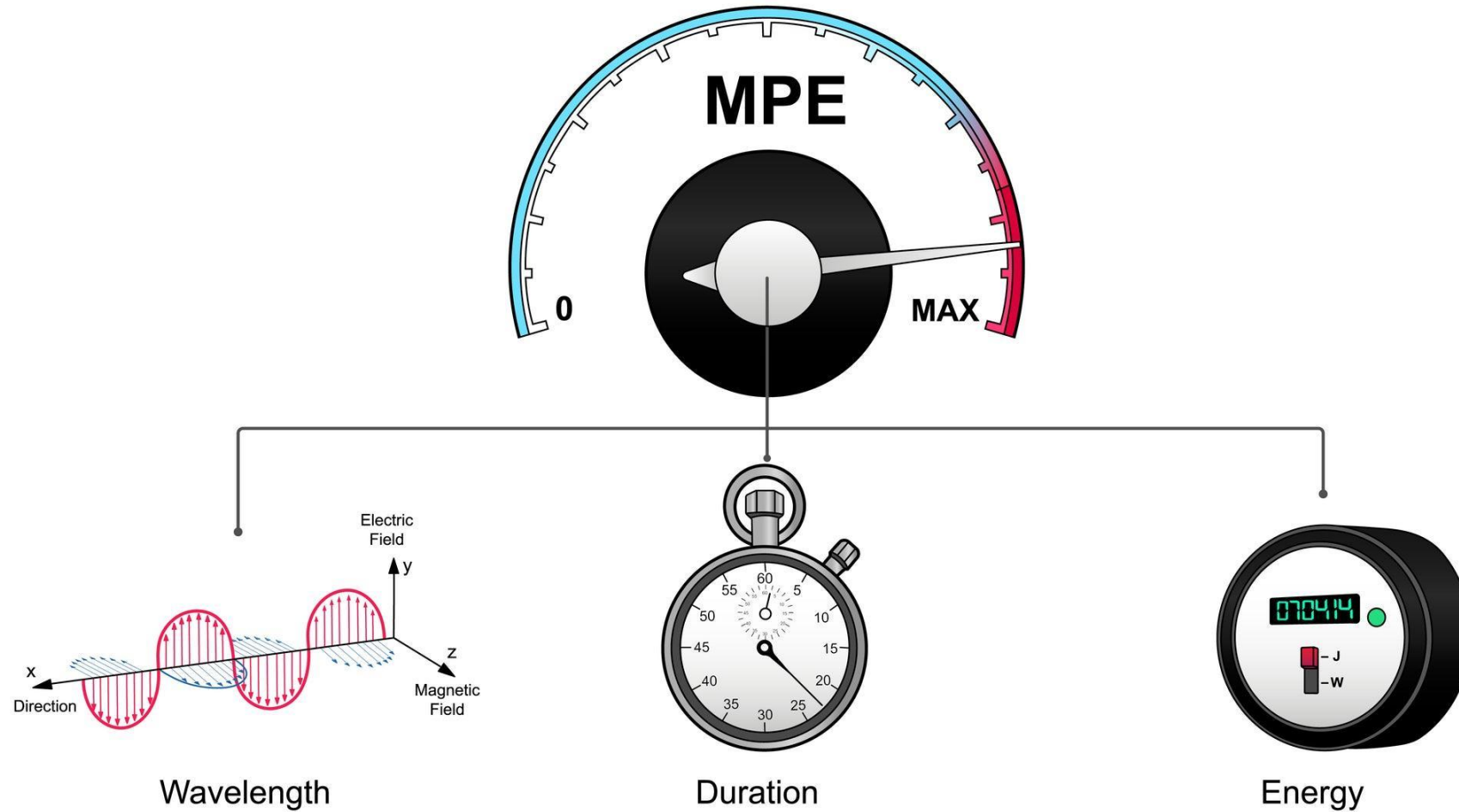
©<https://online-learning-college.com/knowledge-hub/gcses/gcse-physics-help/electromagnetic-spectrum/>

THE LASER LIGHT IS NOT ALWAYS CONTINUOUS, BUT CAN BE EMITTED IN THE FORM OF SHORT PULSES. CONSEQUENTLY, THE PEAK POWER CAN BE EXTREMELY HIGH



# Types of lasers: MPE

## Maximum Permissible Exposure



## Types of lasers: AEL

**The Accessible Emission Limit passable**  
maximum accessible emission level  
permitted within a particular class



### CLASSES

$$AEL = MPE * \text{area of LA}$$

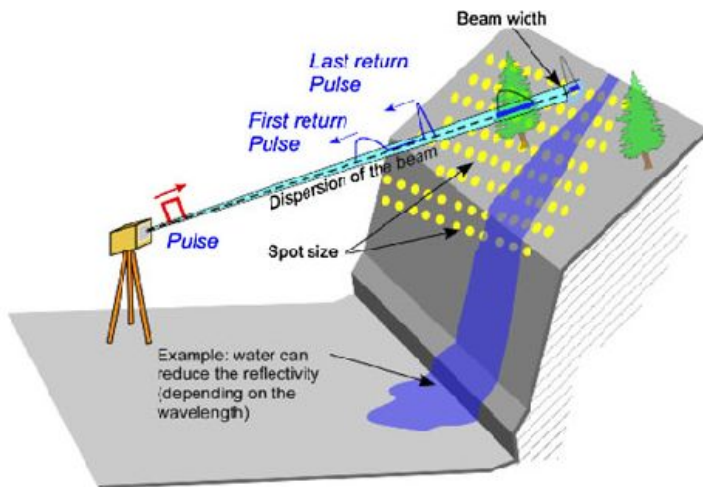
is a parameter that describes the levels of radiation from a laser system, and identify different categories according to the classes of hazard

BREAK 15 MIN

## Types of LASER SCANNER

### TLS

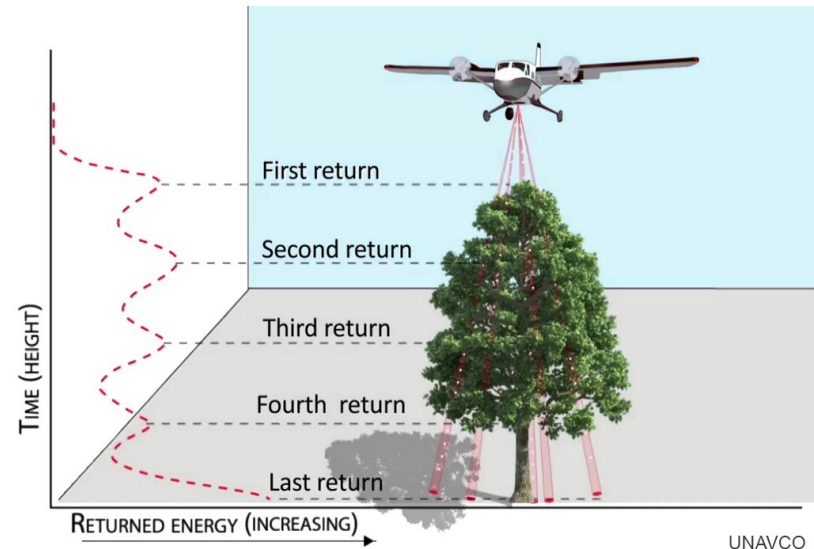
#### Terrestrial Laser scanning



©Jaboyedoff et al 2012

### ALS

#### Aerial laser scanning

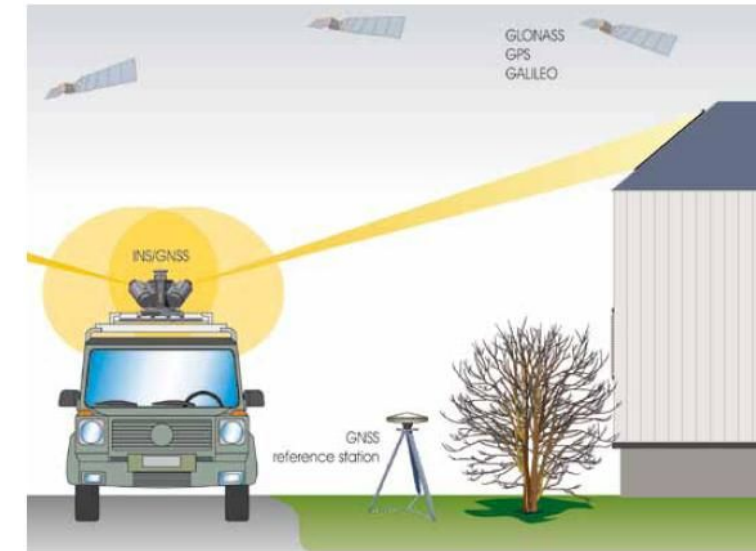


UNAVCO

©OpenTopography

### MLS

#### Mobile laser scanning



©Wang et al 2012

## LiDAR : Light Detection and Ranging

Basically, **LiDAR** is a remote sensing process which collects measurements used to create 3D models and maps of objects and environments

## ALS Components

$$\text{Distance} = \frac{\text{Speed of Light} \times \text{Time of Flight}}{2}$$

$$\text{Ground elevation} = (\text{LiDAR system altitude}) - \text{Distance}$$

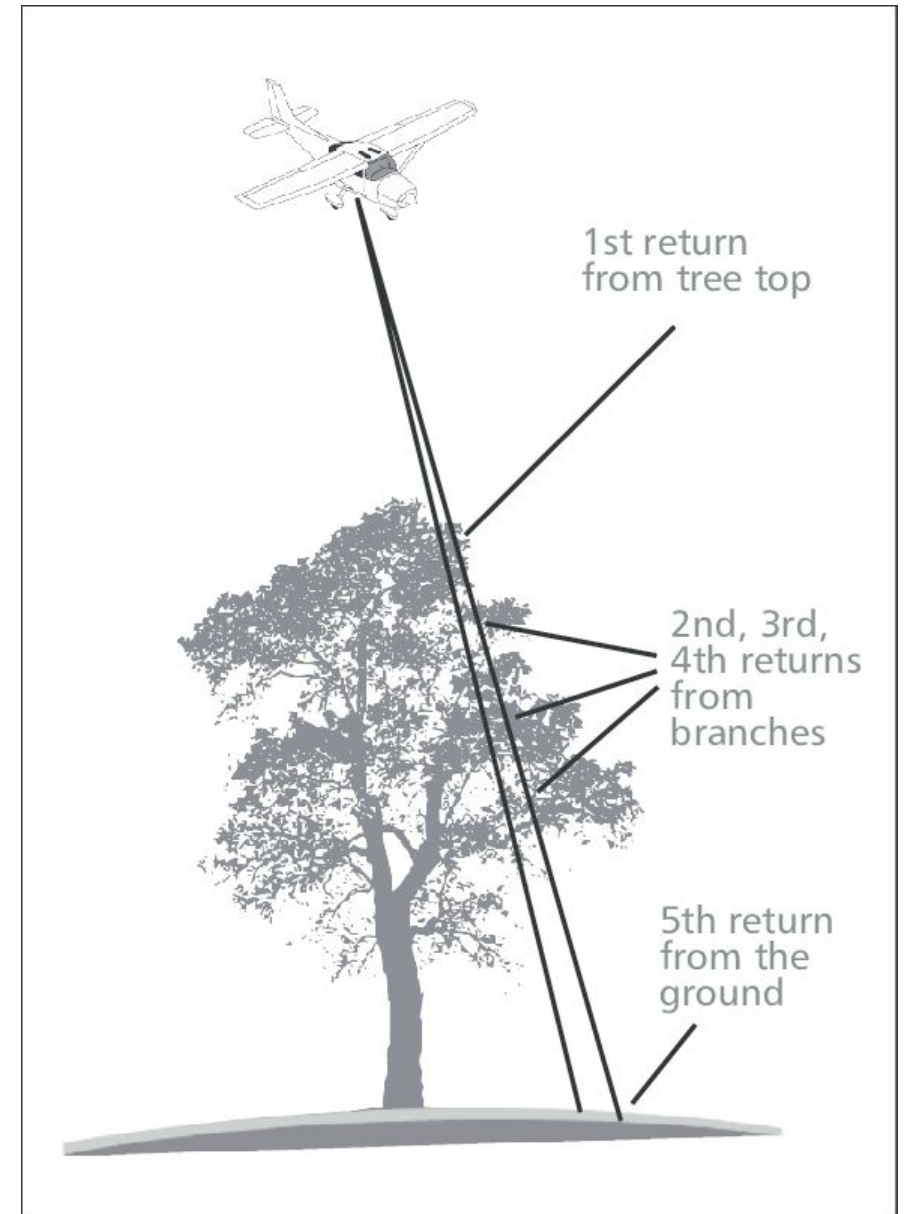
Laser ranging unit

Optical scanning mechanism

Data recording unit

Position detector

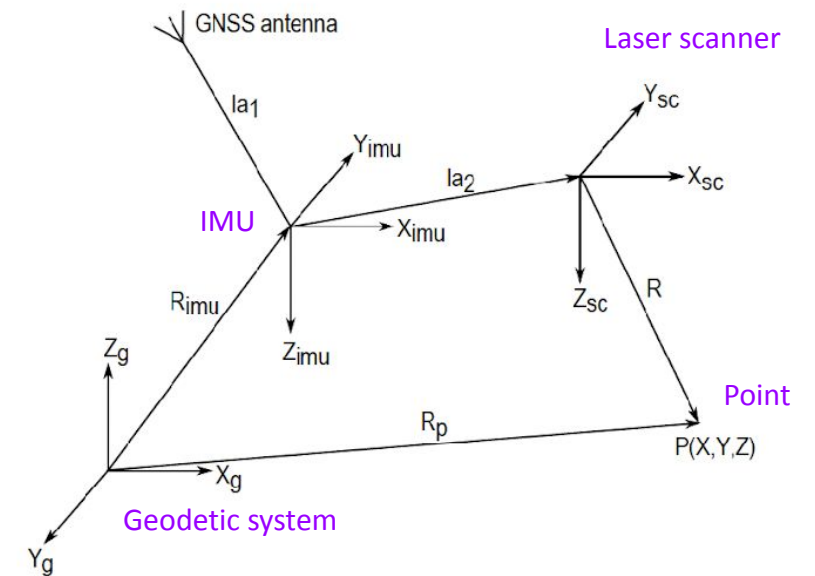
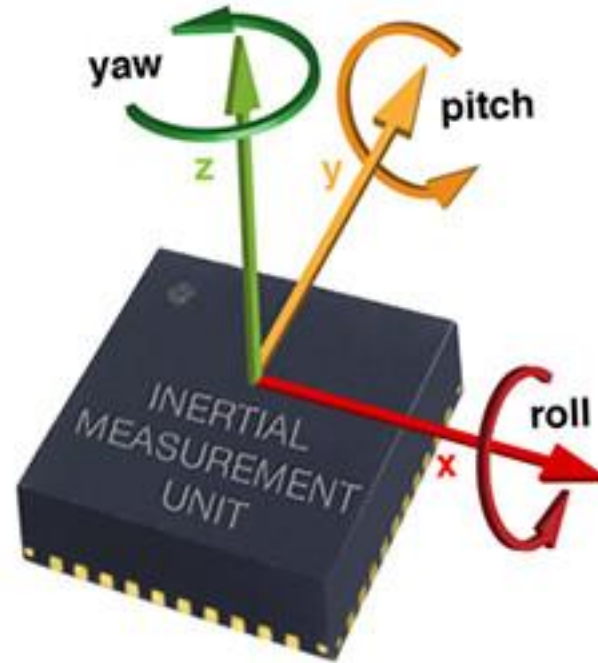
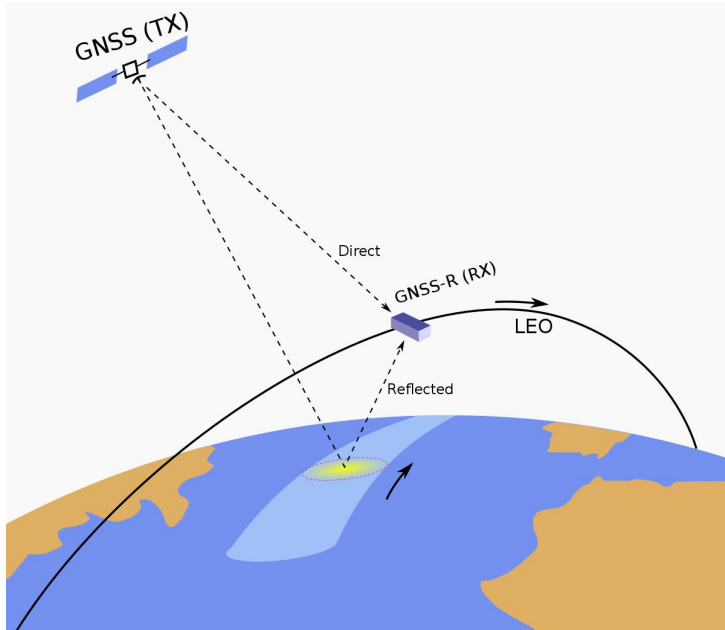
Imaging device



[https://opentopography.org/lidar\\_basics](https://opentopography.org/lidar_basics)

# ALS

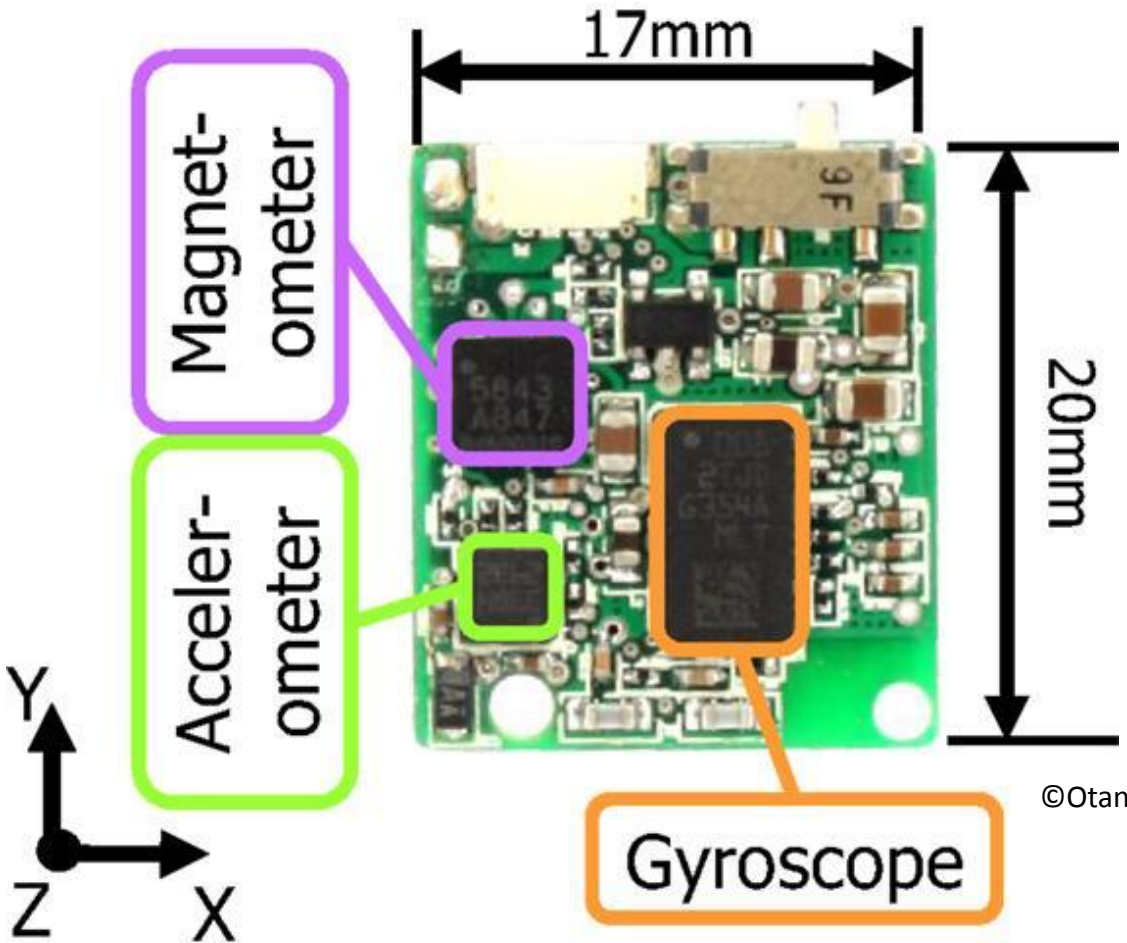
## IMU : Inertial Measurements Unit



A device that senses and quantifies motion by measuring the forces of acceleration and changes in attitude in the pitch, roll, and yaw axes using accelerometers and gyroscopes

GNSS (Global Navigation Satellite System) – Satellite navigation systems including the United States' Global Positioning System (GPS), Russia's GLONASS, the European Union's Galileo, and China's BeiDou Navigation Satellite System

ALS  
IMU : Inertial Measurements Unit

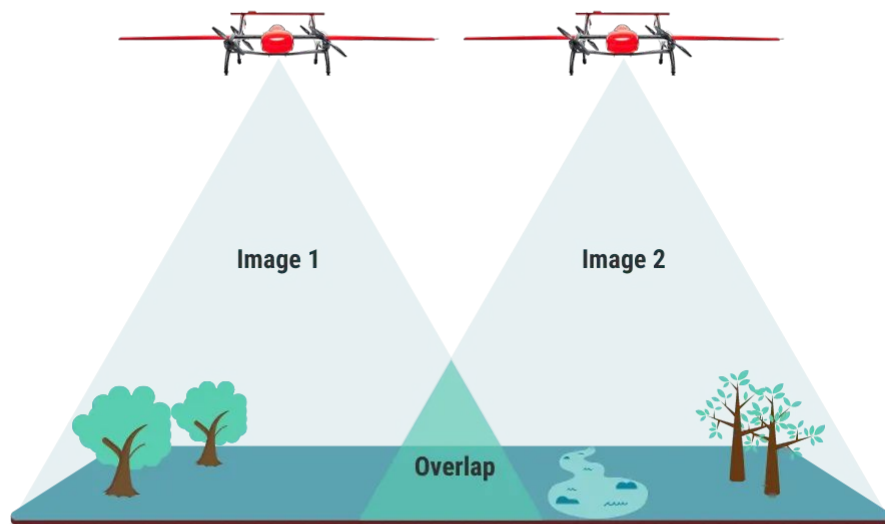


©Otani et al 2015

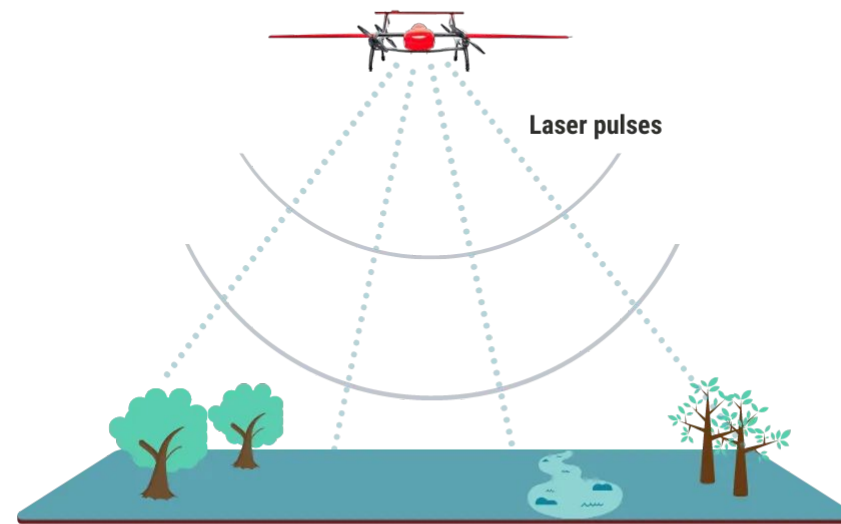


# ALS Vs Photogrammetry

## Photogrammetry



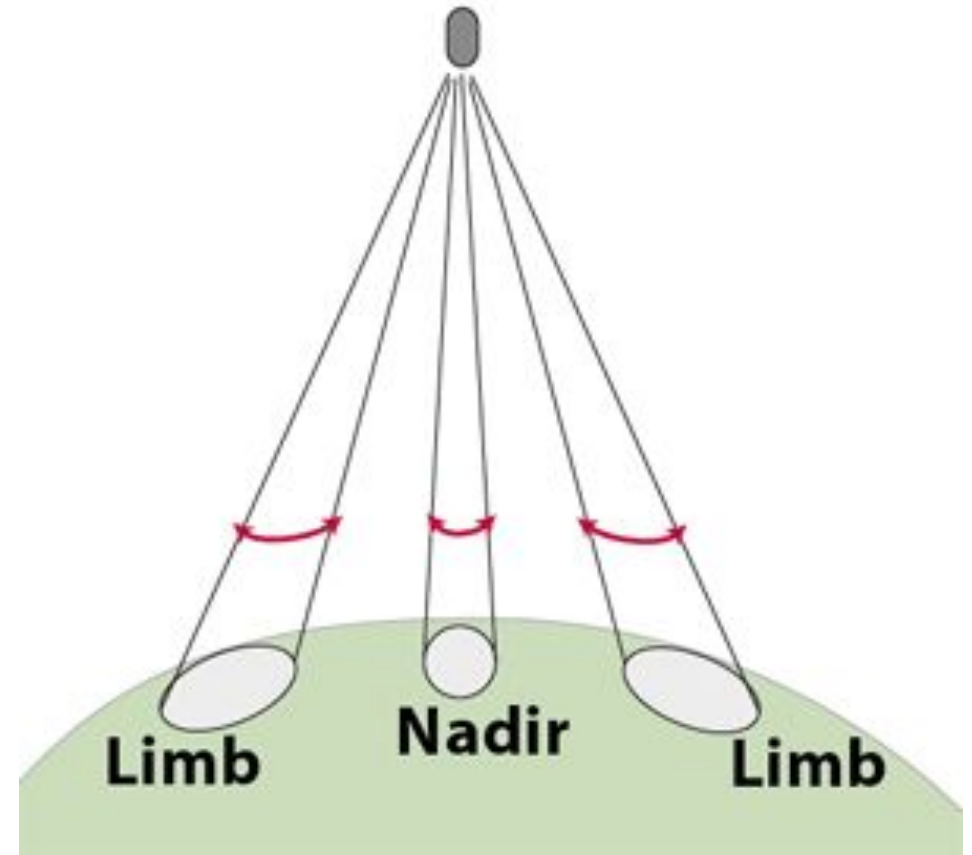
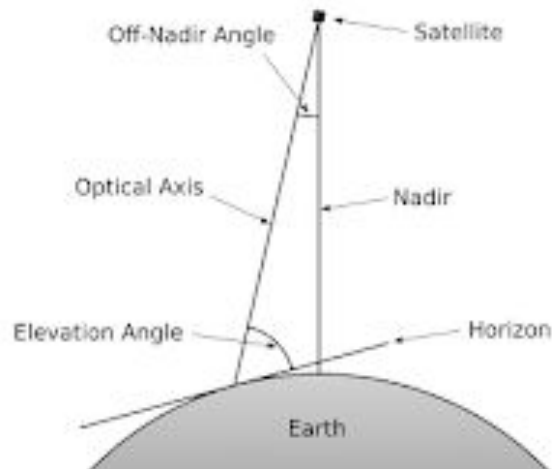
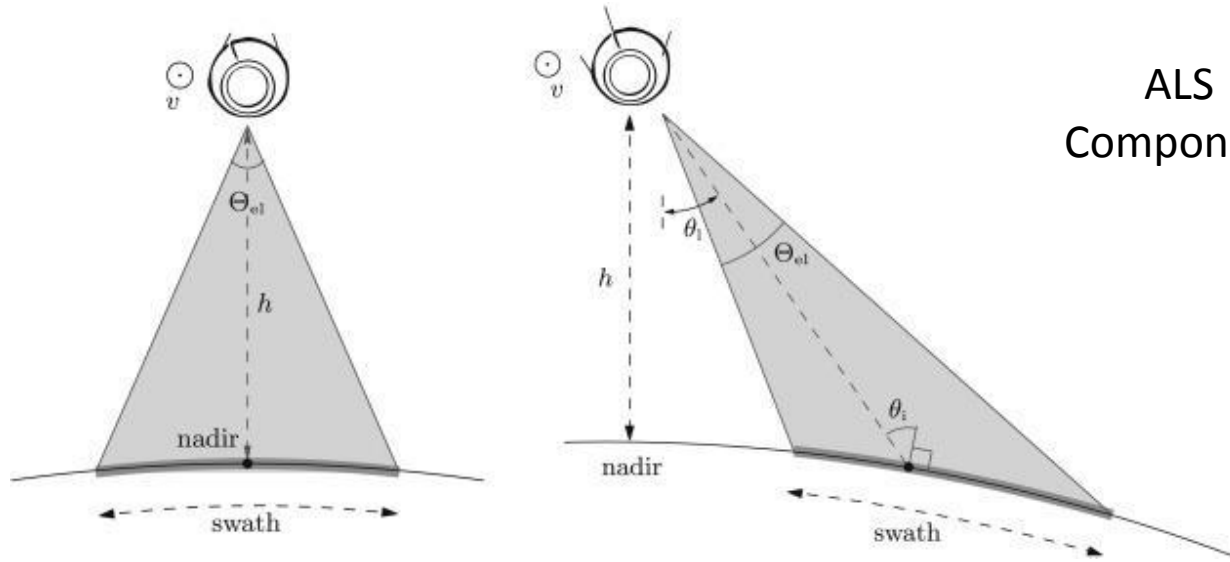
## LiDAR



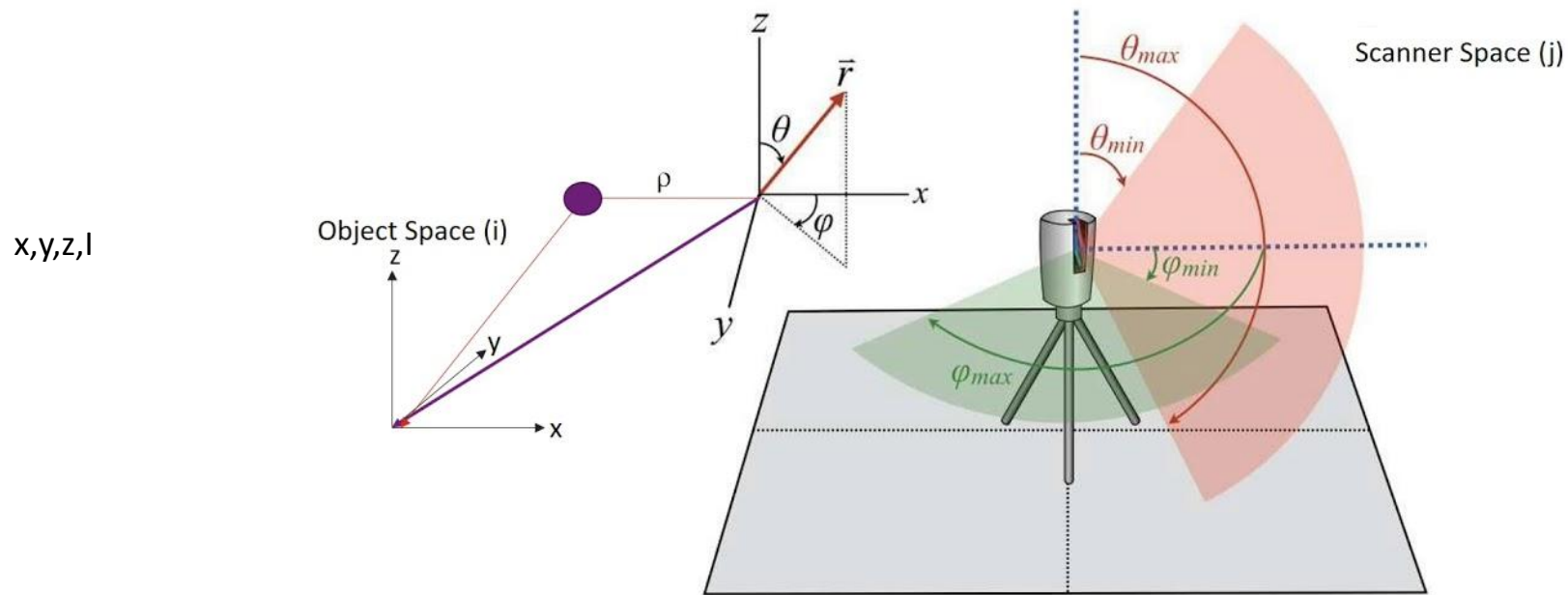
©RVS Land Surveyors



## ALS Component



## TLS Coordinates



©Bailey, Ochoa 2018

There are different models of scanners active, all different in the way that the scanner receives and/or analyses the signal of the reflected radiation.

## TLS & LiDAR Types of range

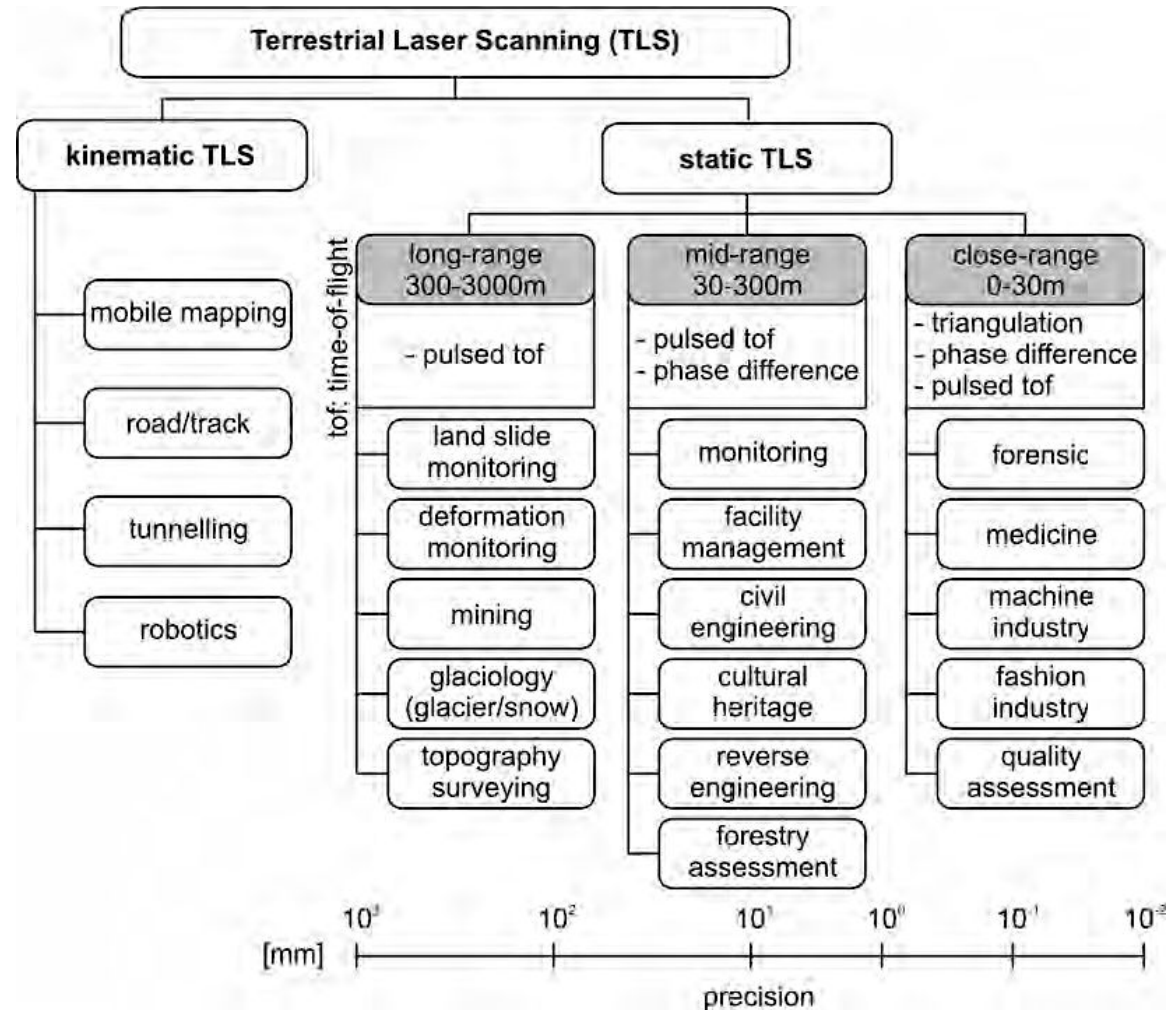
- Long range (150-1000m): monitoring, city modelling, forest mapping, mining, ...
- Medium range (1-150m): facility management, Industry, civil engineering, geology, architecture, cultural heritage, ...
- Close range (0,5-2m) for detail and accuracy: reverse engineering, body scanning, medicine, police, ...



Other parameters  
(level of detail, capture of colour,  
scan speeds, mobility, size of data  
sets generated, etc.)

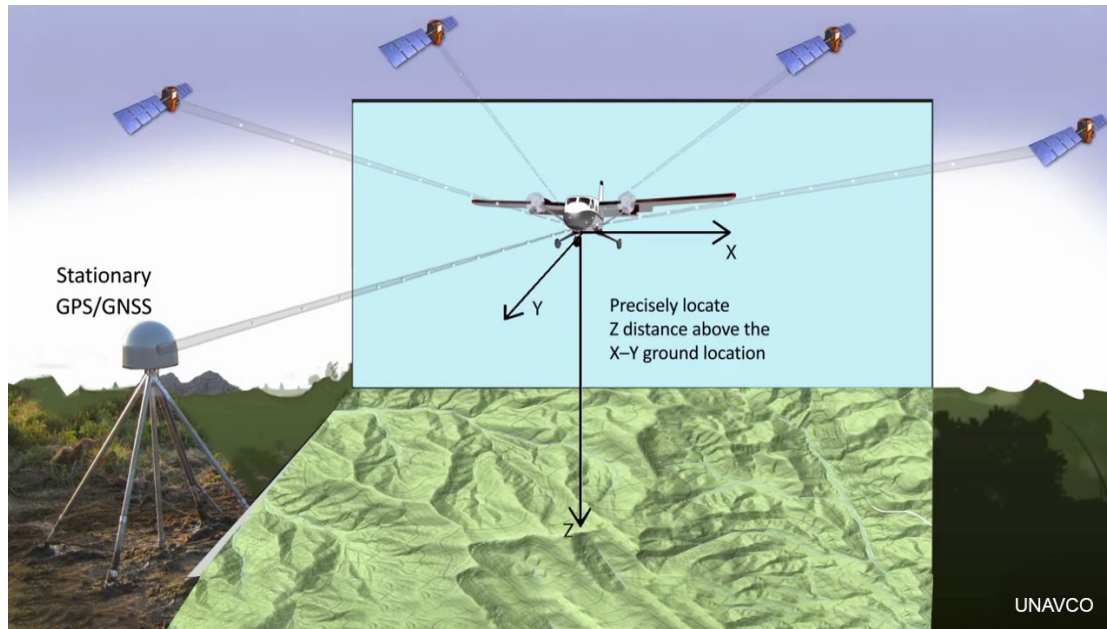
# MLS

## Mobile laser scanners



# MLS

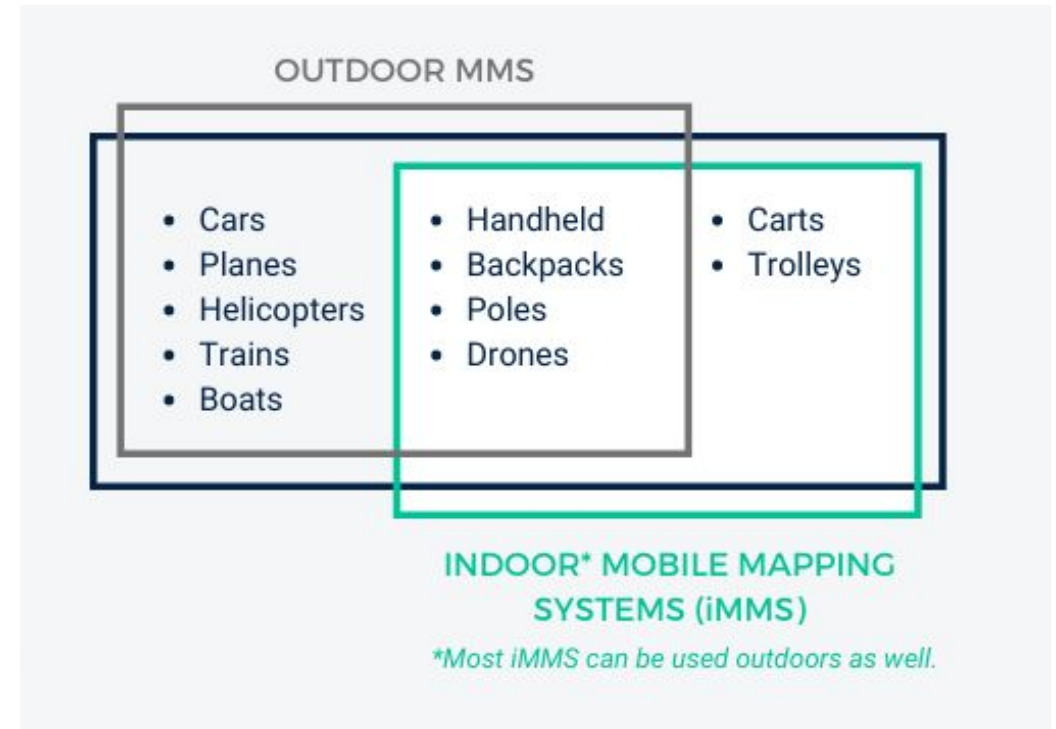
GNSS  
outdoor



©OpenTopography

Global Navigation Satellite Systems

IMMS / SLAM  
indoor



Indoor Mobile Mapping Systems

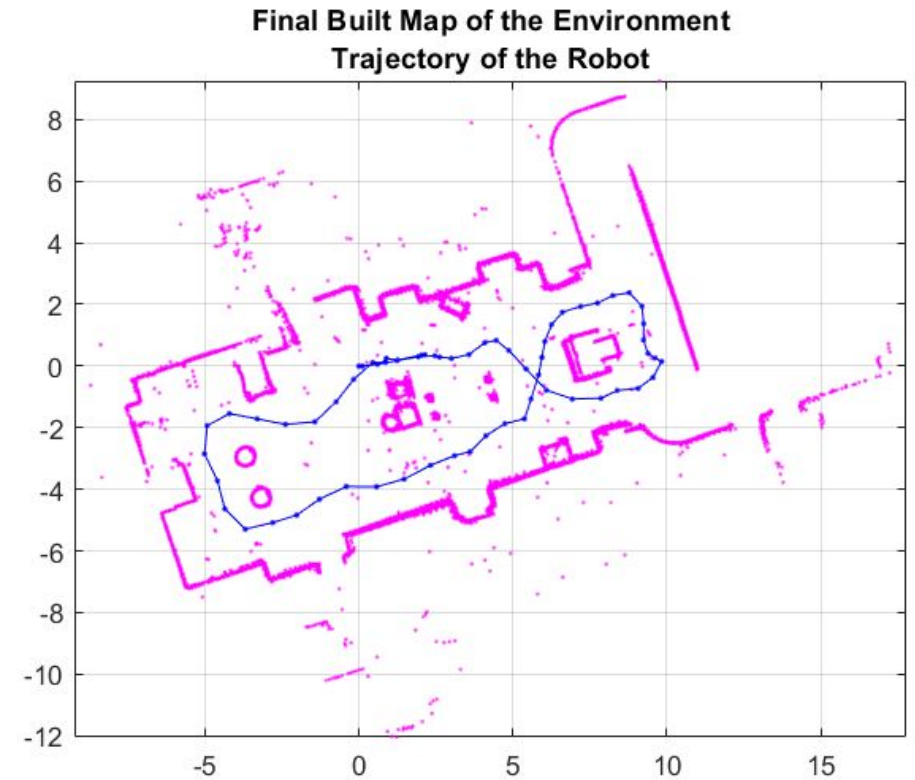
Simultaneous Localisation and Mapping

# MLS GNSS / SLAM



©NavVis

<https://www.navvis.com/blog/how-slam-affects-the-accuracy-of-your-scan-and-how-to-improve-it>



<https://www.mathworks.com/help/nav/ug/implement-simultaneous-localization-and-mapping-with-lidar-scans.html>

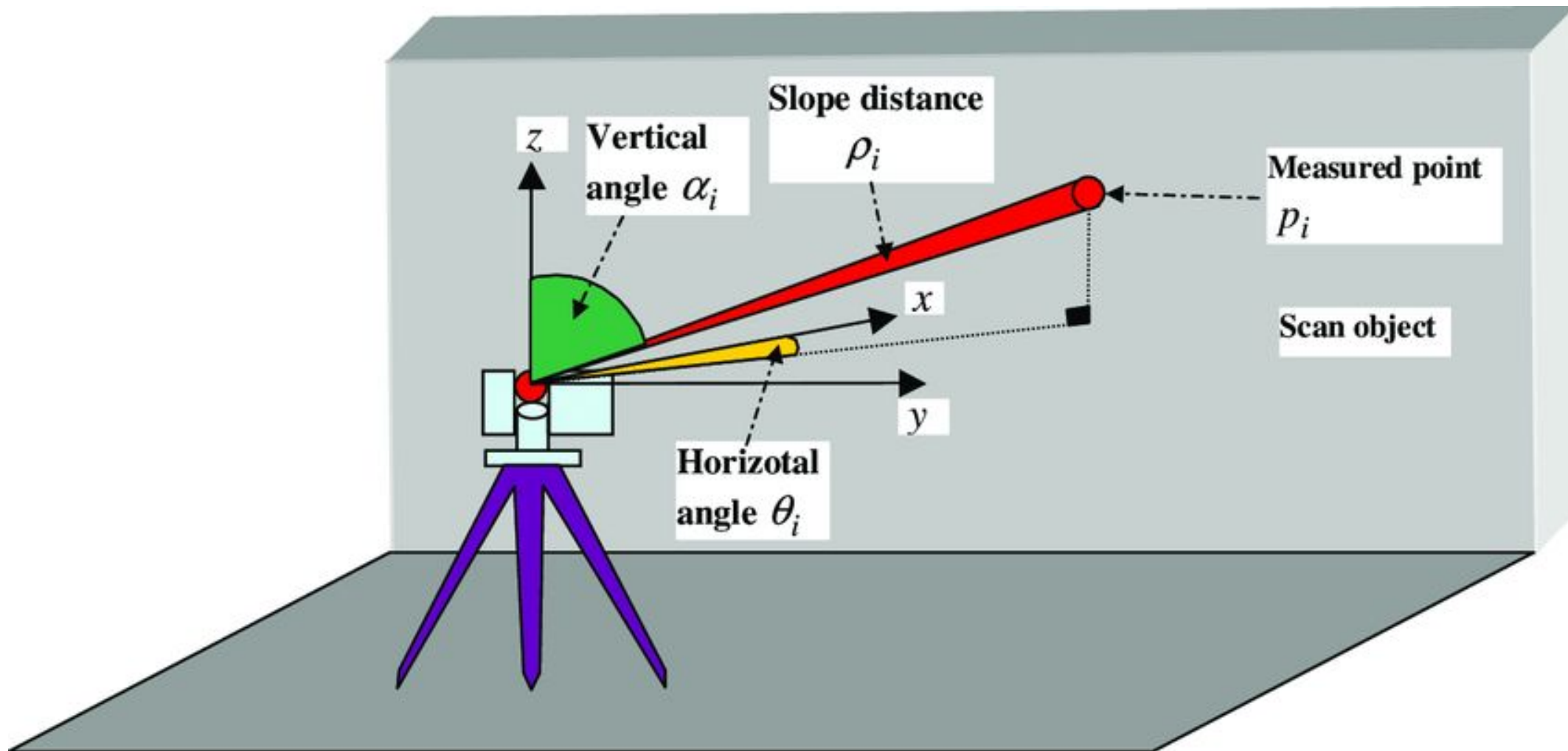
# GNSS / SLAM

<b>Terrestrial Laser Scanning</b>	<b>Mobile Laser Scanning</b>	<b>Airborne Laser Scanning</b>
Scanning of streets/facades		House tops/streets
Control points required		Few control points required
High resolution		Medium resolution
Static	Cinematic	
Moderate speed	High speed	Very high speed
Quick availability	Need for driving permission (Pedestrian zone)	Need for flying permission

BREAK 15 MIN



# Models of scanner



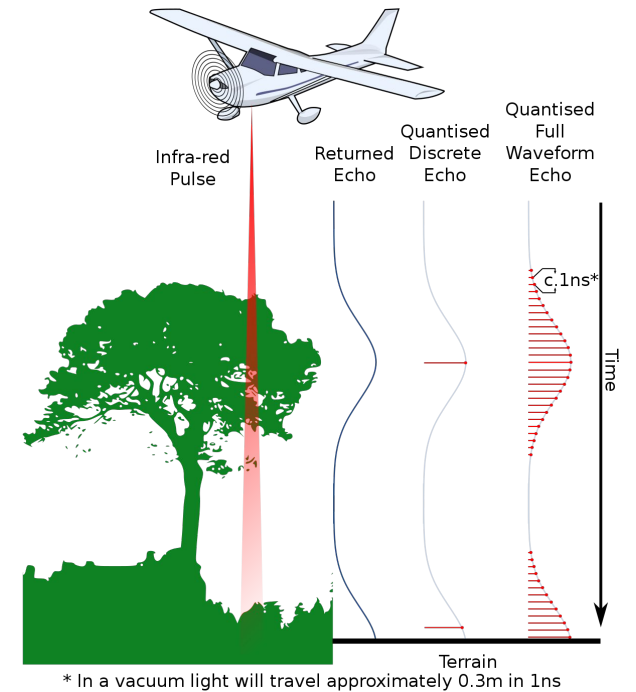
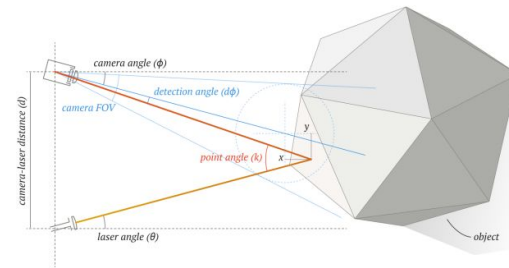
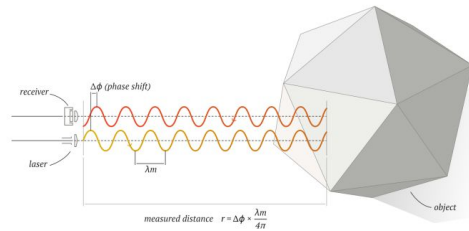
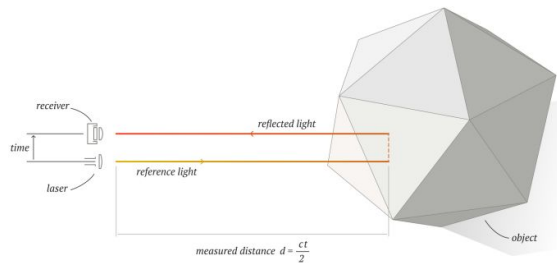
# Models of scanner

Time of flight / Pulse scanner

Phase shift scanner

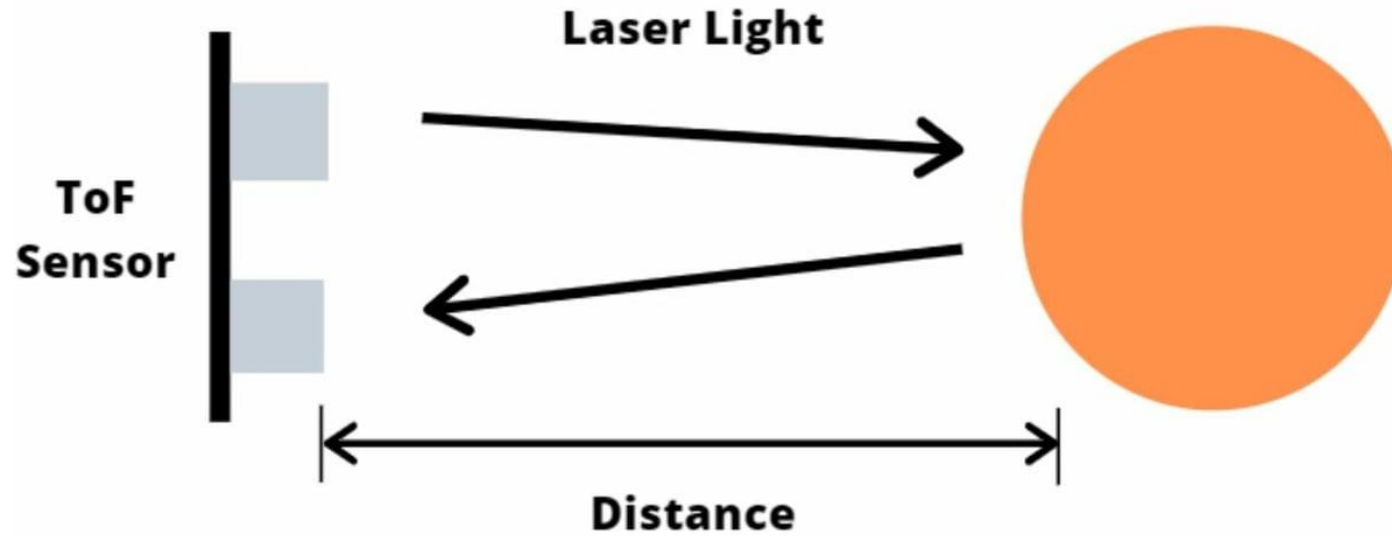
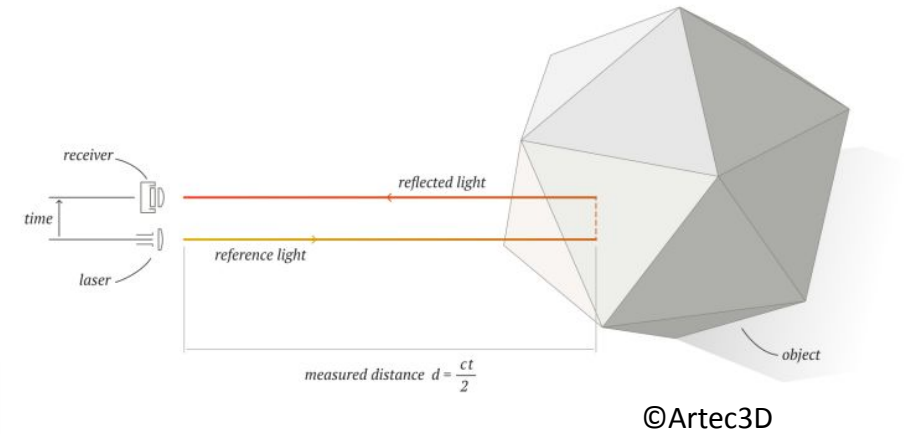
Triangulation scanner

Full waveform



# Models of scanner

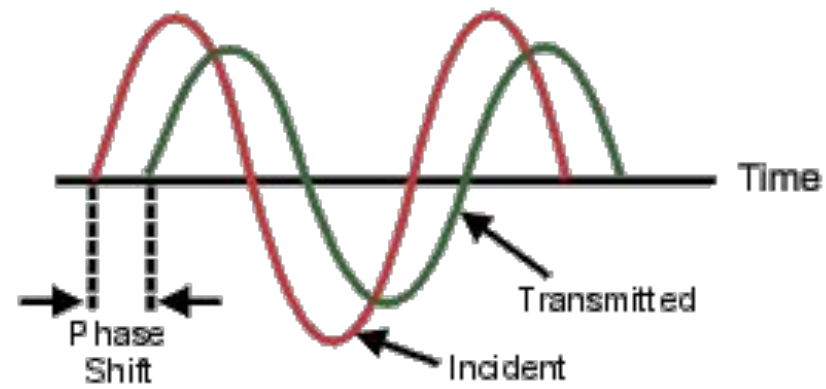
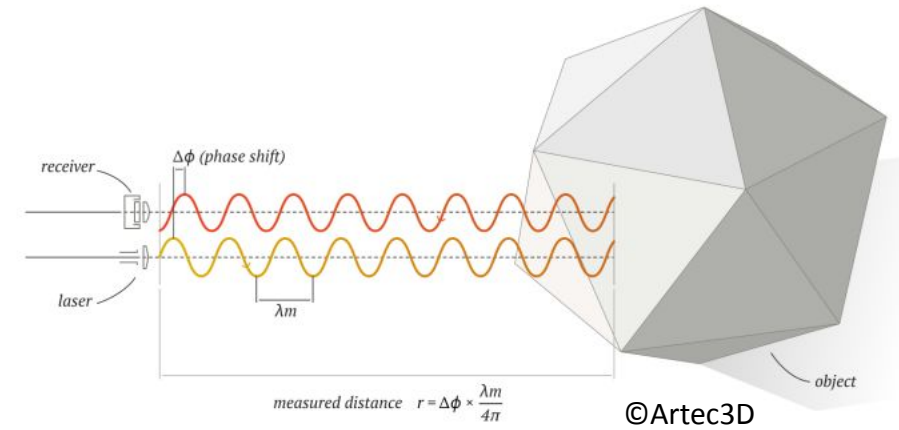
## Time of flight / Pulse scanner



$$D = (c \cdot t) / 2$$

# Models of scanner

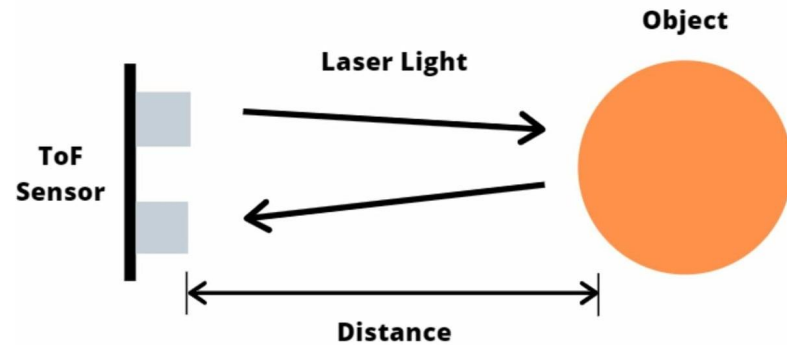
## Phase shift scanner



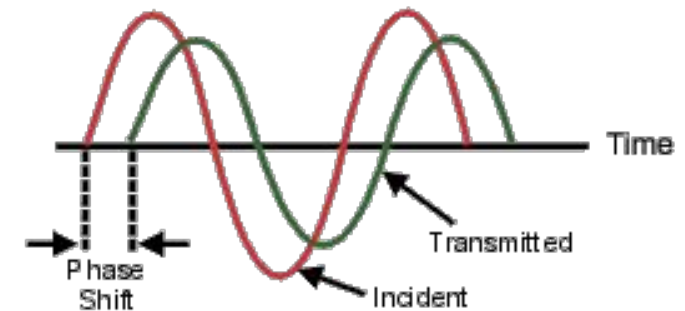
©[https://rfmw.em.keysight.com/wireless/helpfiles/m9485a/tutorials/phase\\_meas.htm](https://rfmw.em.keysight.com/wireless/helpfiles/m9485a/tutorials/phase_meas.htm)

$$t = \Delta\Phi / 2\pi * (f_{modulated})$$

## Models of scanner



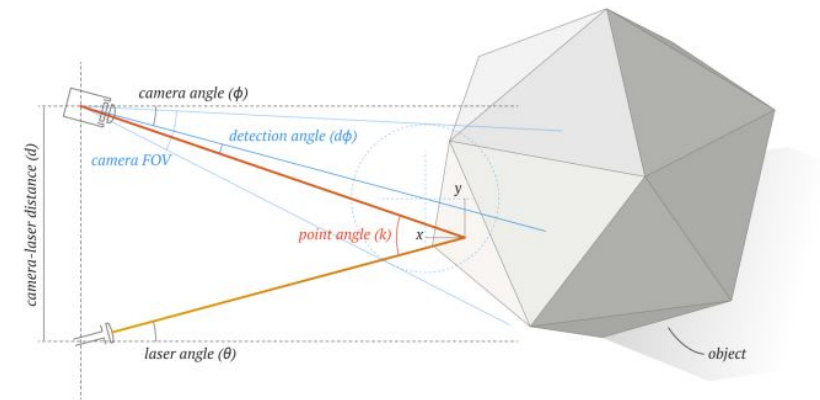
direct measurement of the ToF  
long distances of up to 1,000 meters away  
slowest data caption rates – between 100 and 1000 p/s  
typical accuracy 4-10 mm  
RGB caption option  
Stationary scanners and ALS



indirect measurement of the ToF  
shorter ranges up to 80/120 meters  
Faster data acquisition –  $10^6$ /s  
Higher accuracy  
RGB caption option  
Stationary scanners and ALS

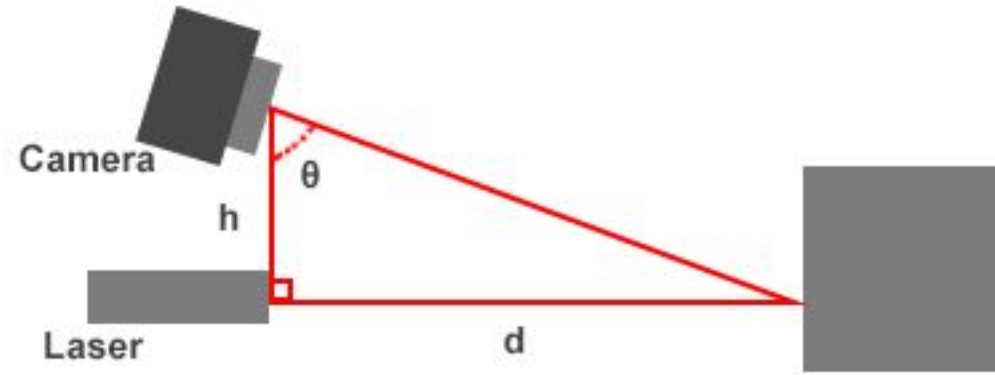
# Models of scanner

## Triangulation scanner



©Artec3D

- shorter ranges <5 meters
- RGB capture option
- Small objects (1-300 cm)
- Stationary scanners
- Handheld scanners



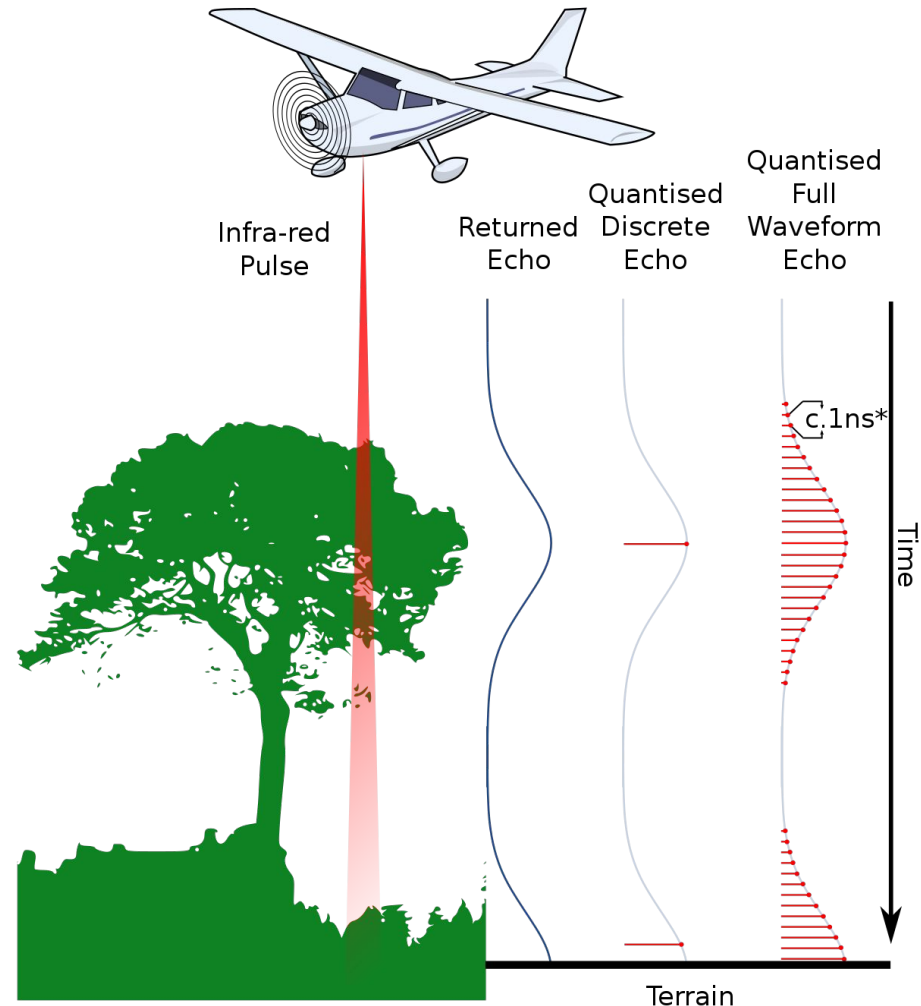
$h$  = distance between camera and laser (known)  
 $\theta$  = angle between laser and scanner (known)  
 $d$  = distance between scanner and object (unknown)

$$d = h * \tan(\theta)$$

©Bitfab

# Models of scanner

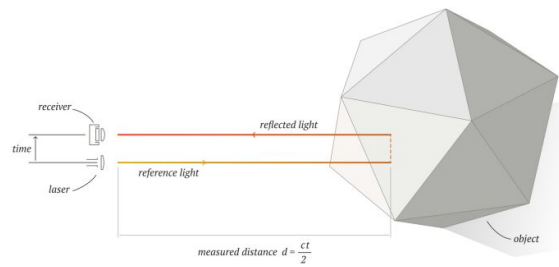
## Full waveform



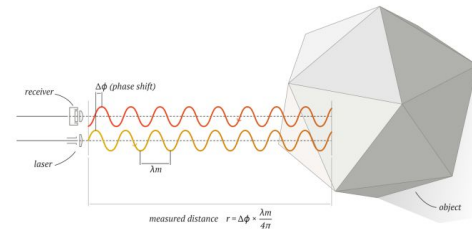
X-rays  
CT (computerized tomography)  
Scan of interior and exterior  
Airborne  
Forestry applications

# Models of scanner

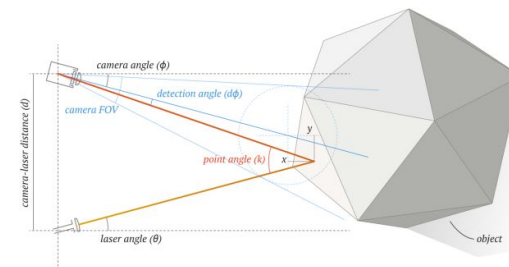
Time of flight / Pulse scanner



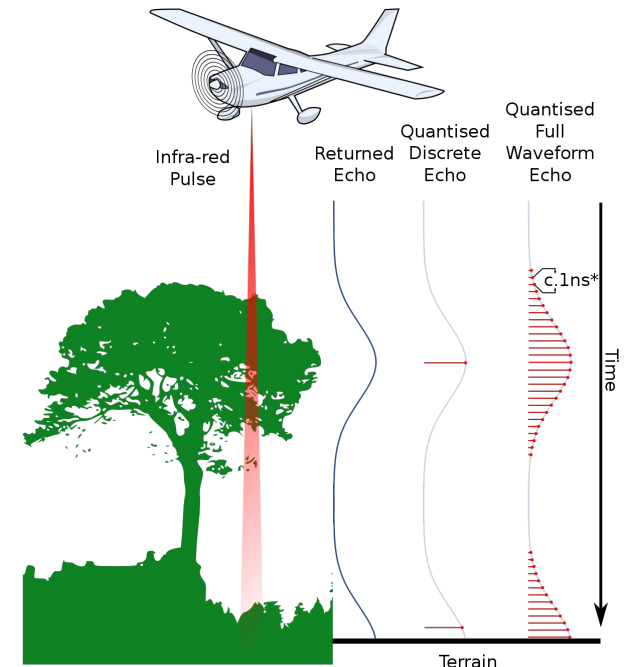
Phase shift scanner



Triangulation scanner



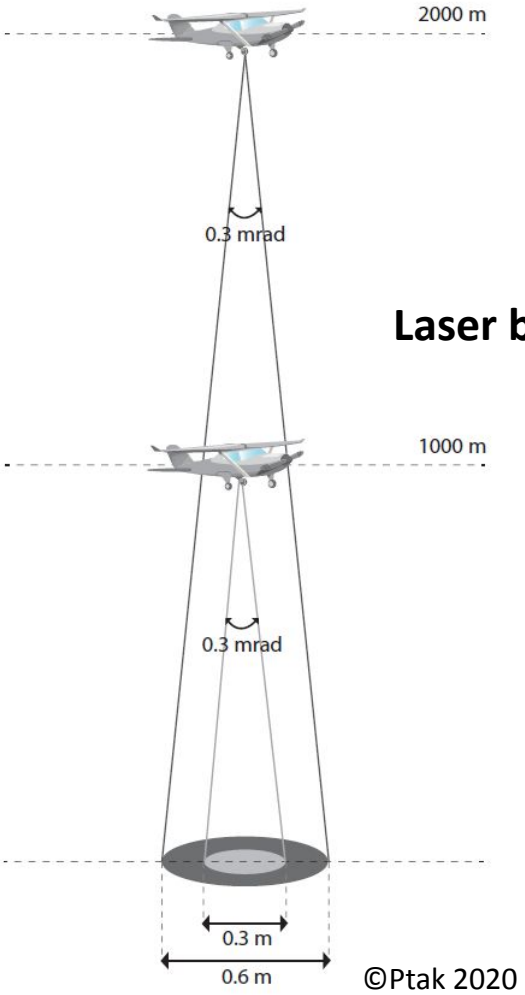
Full waveform



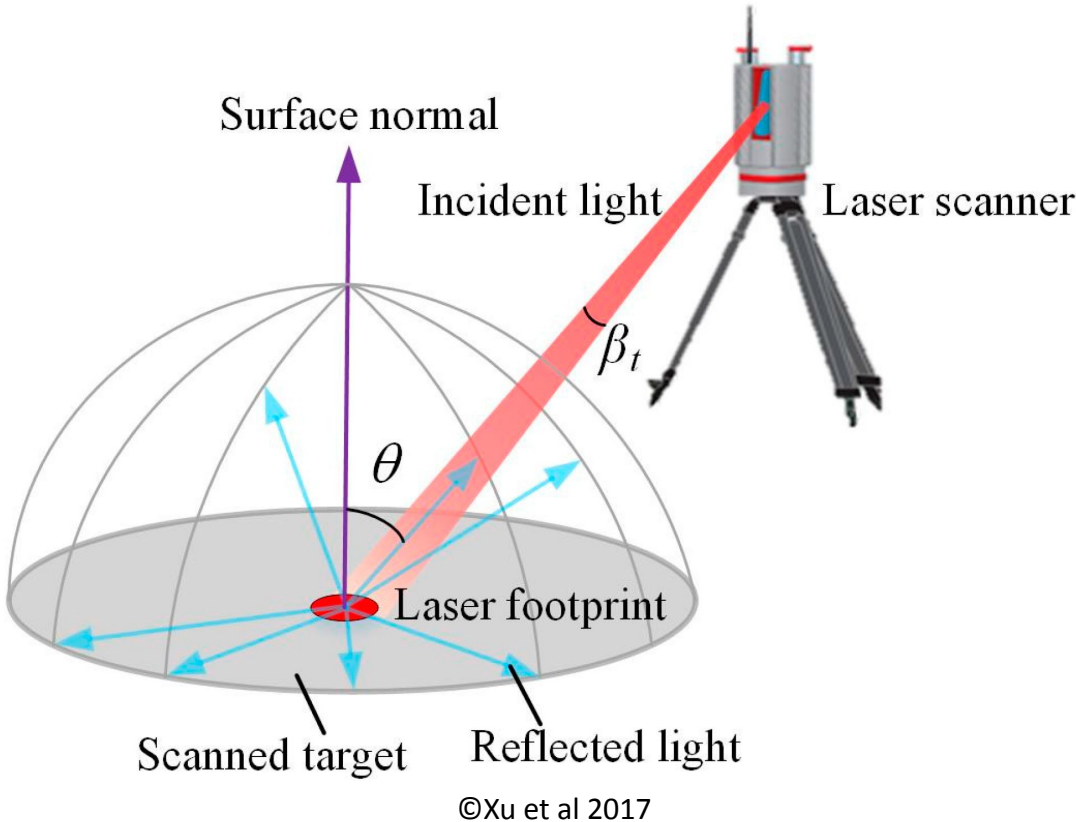
\* In a vacuum light will travel approximately 0.3m in 1ns



# Point footprint



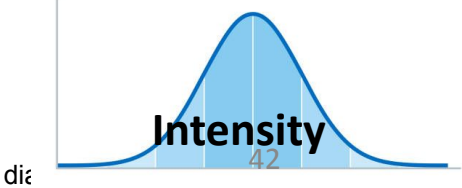
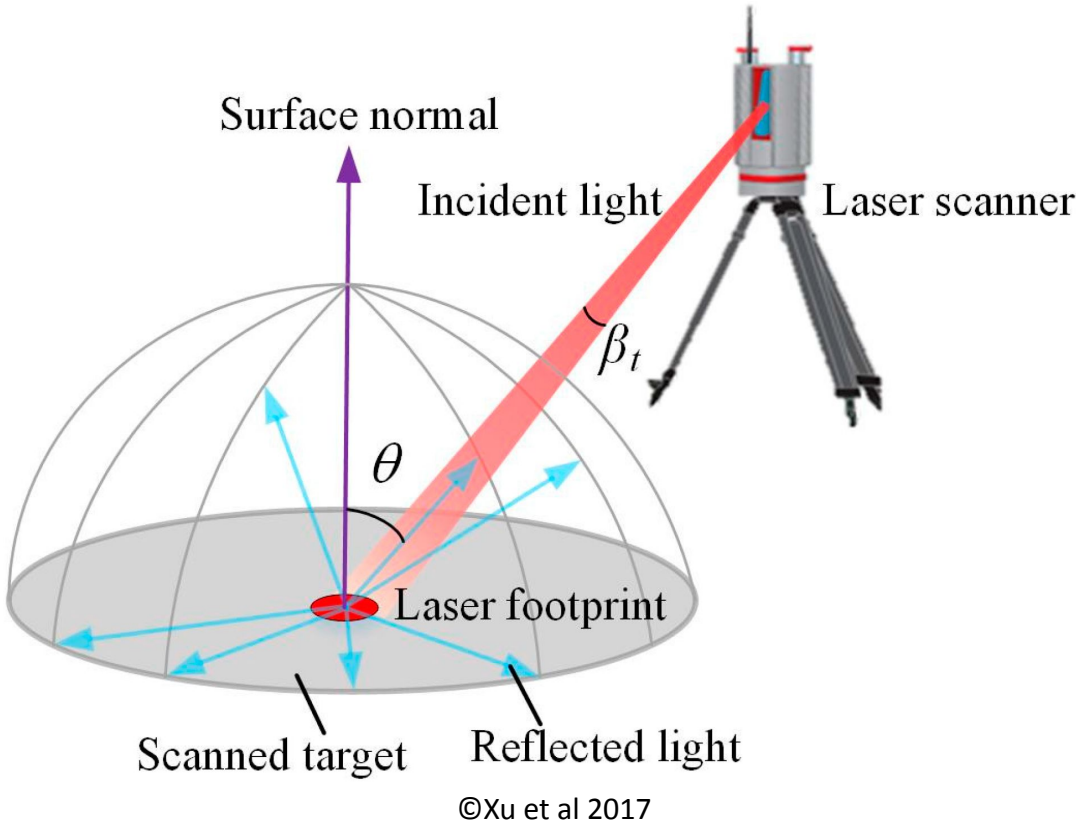
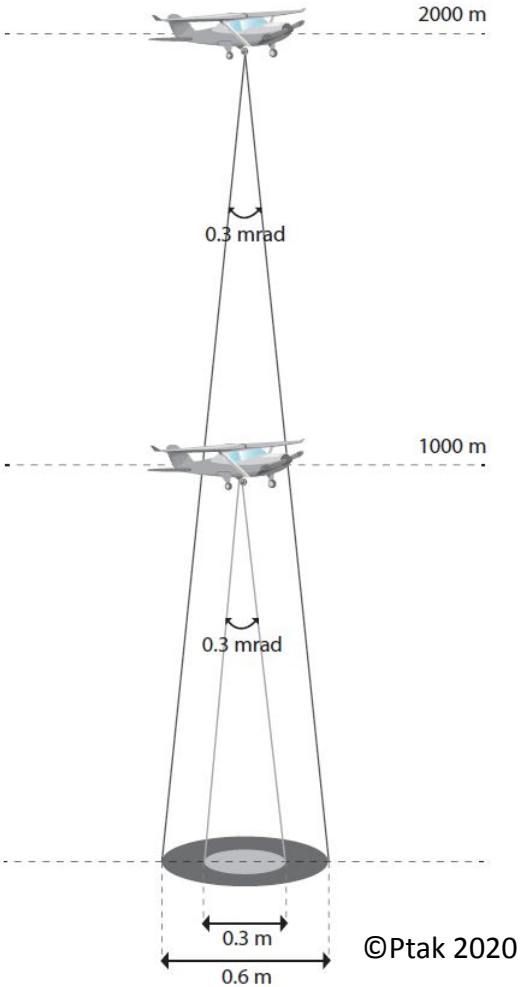
**Laser beam divergence**



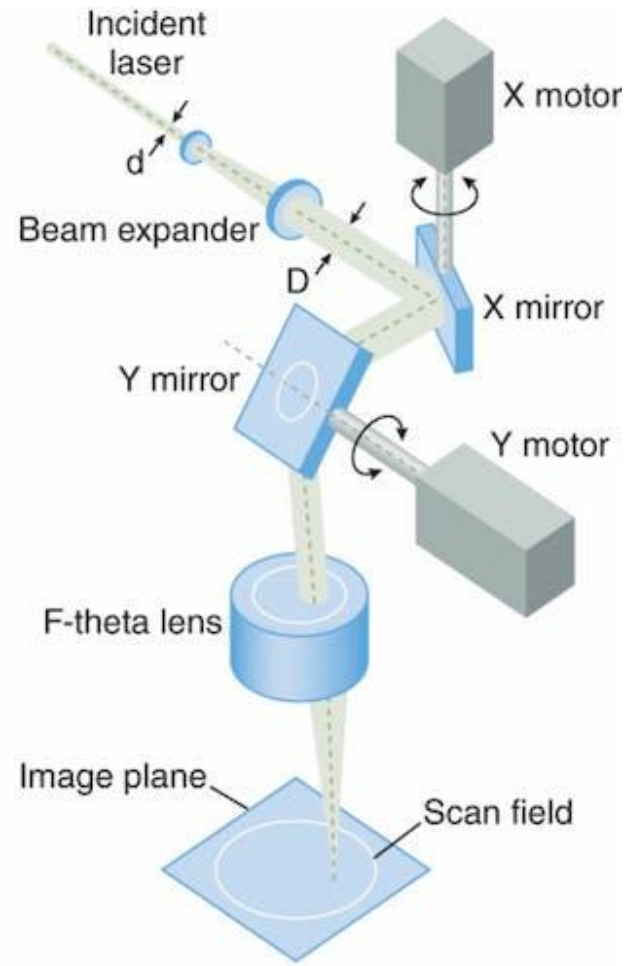
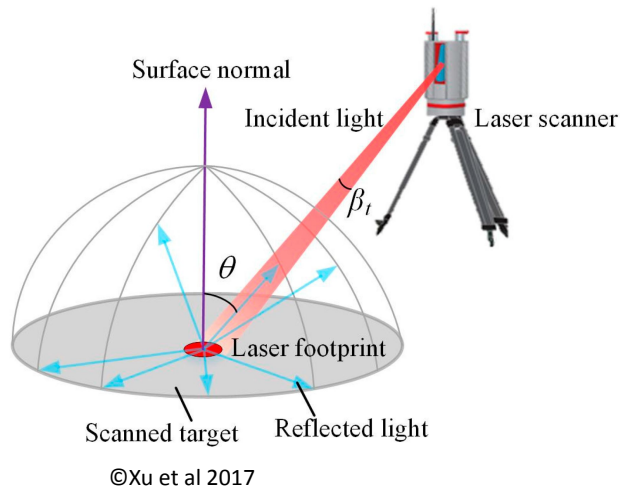
**Incidence angle**

*You can imagine here a huge cone with top at scanner and bottom on a target - so hey! Point cloud is not really a set of points but a set of elliptical areas! (Ptak 2020,*

# Point footprint

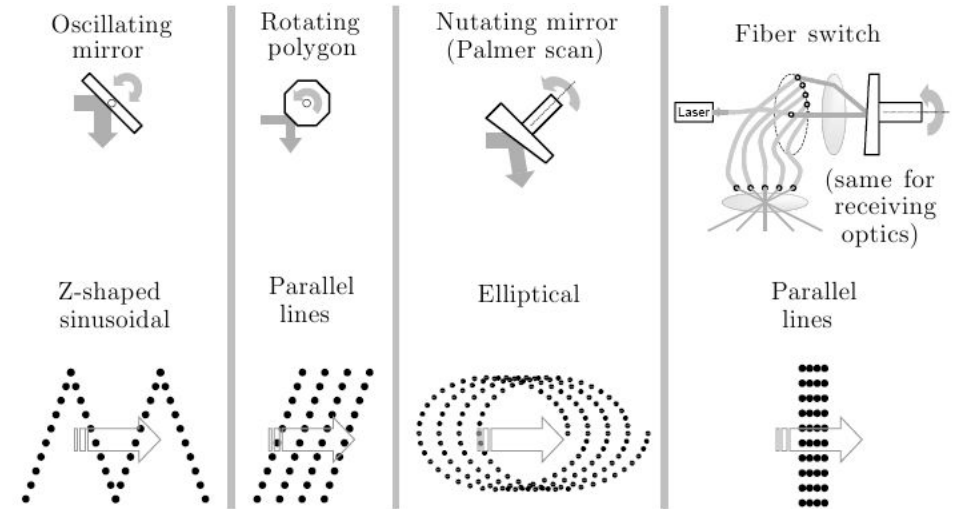
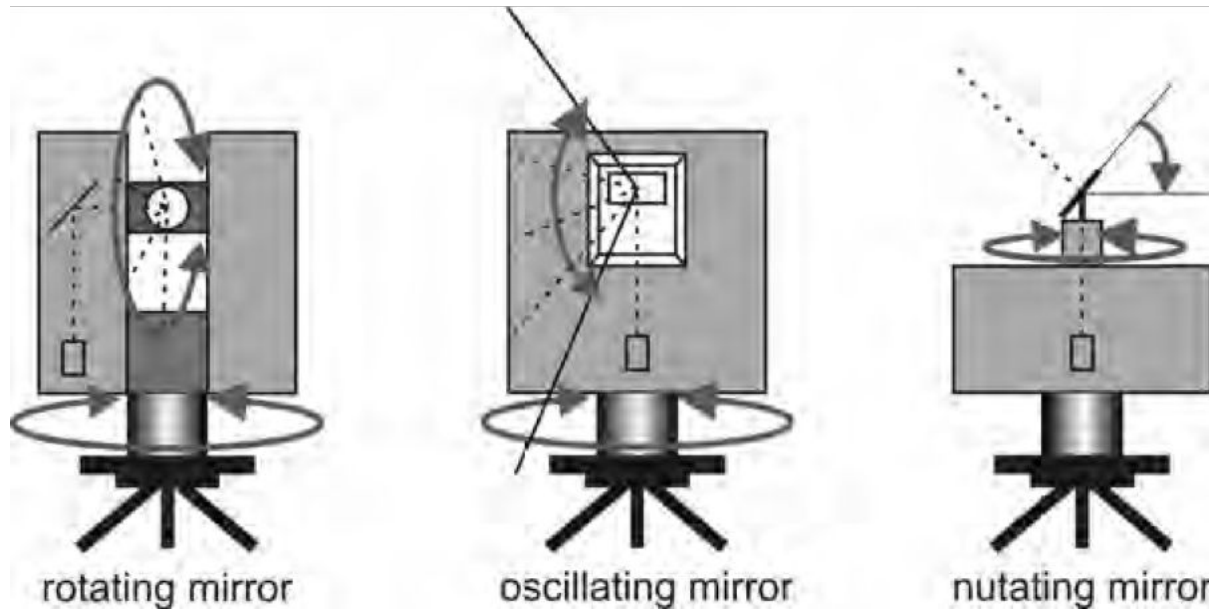


# Angle Measurement and Field of view



Deflection System

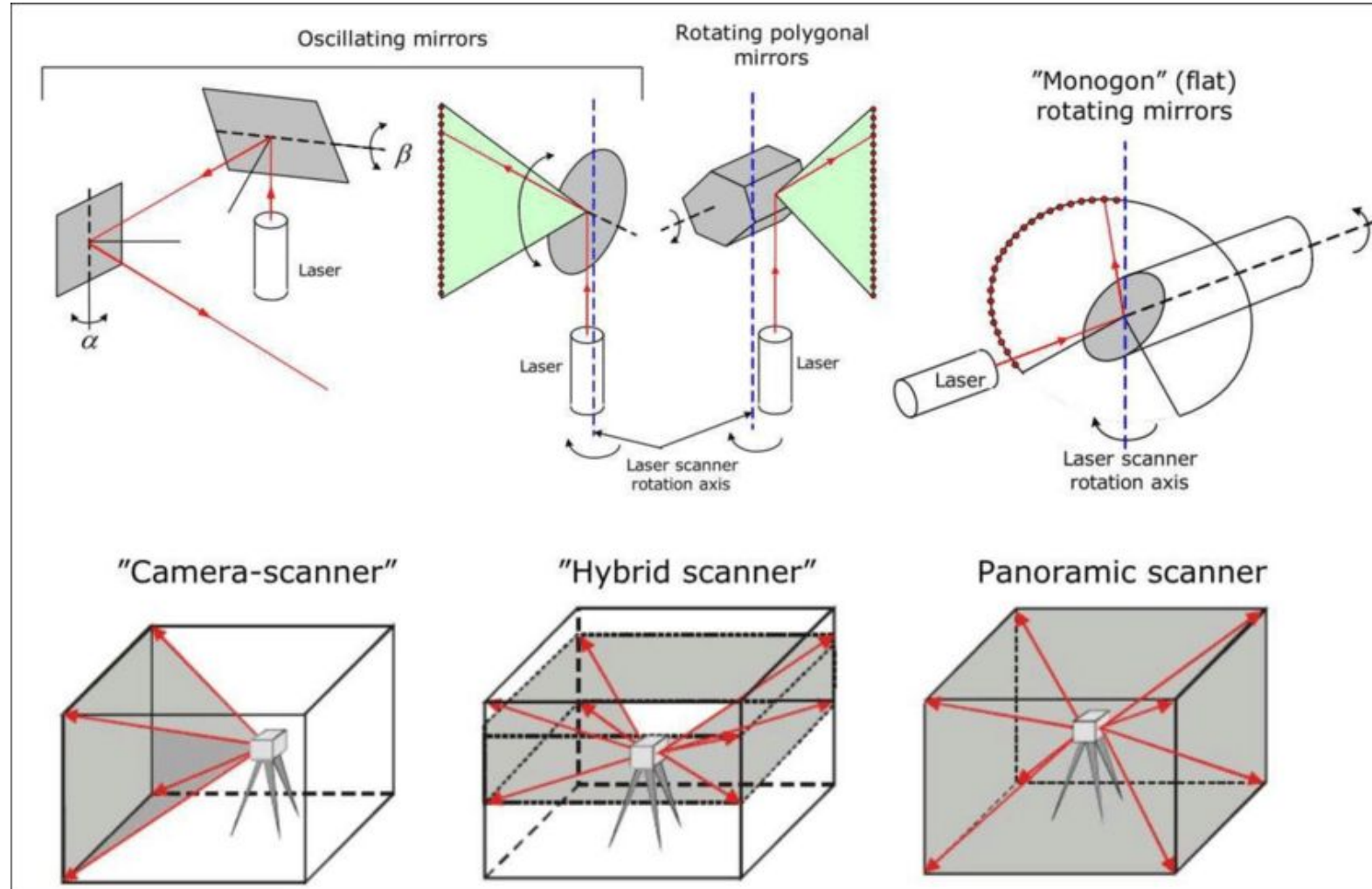
# Angle Measurement and Field of view



©Lucca 2011

The field-of-view defines the scanning area of a LS from a single setup position.

# Angle Measurement and Field of view



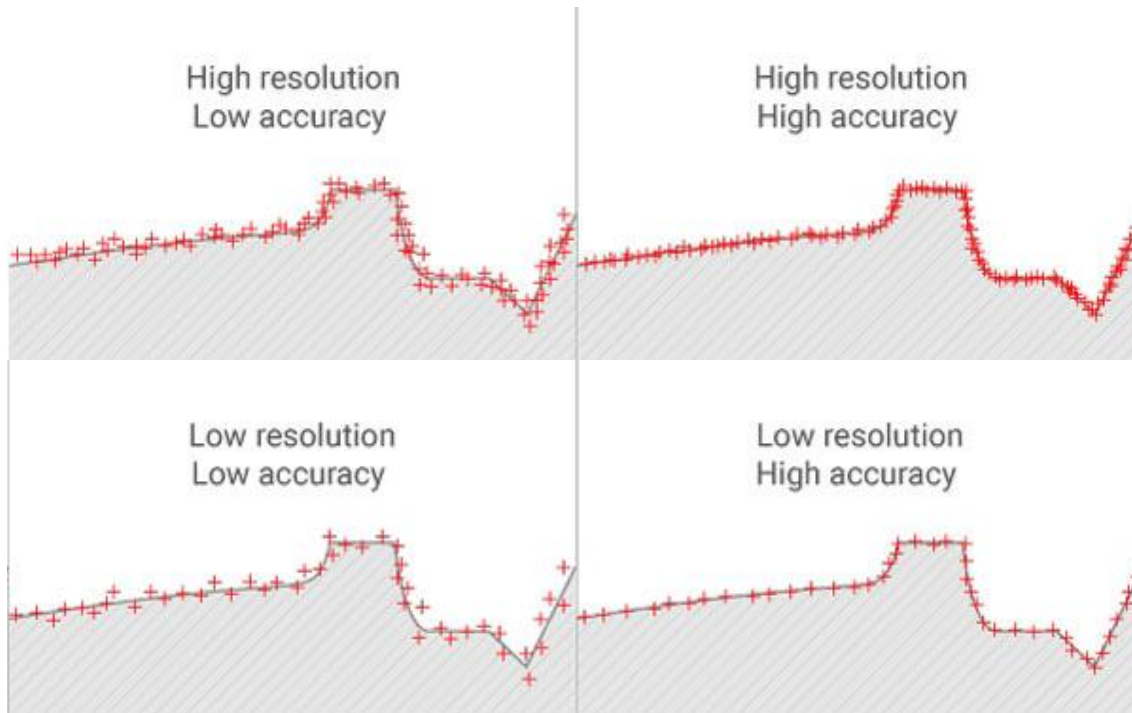
©Reshetyuk 2009

# Accuracy and Resolution

How close a measurement is to the true value

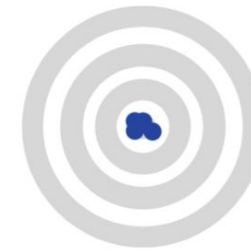
Accuracy vs. Precision

How close different measurements are to each other

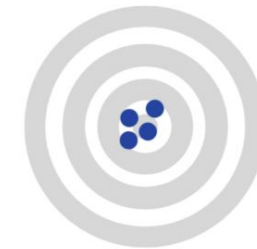


©kreon3D

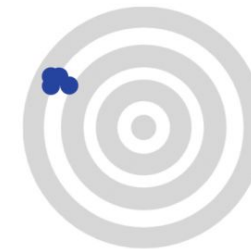
Resolution = PPS (points per scan)



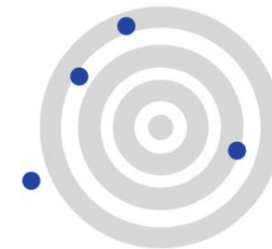
✓ High accuracy  
✓ High precision



✓ High accuracy  
✗ Low precision



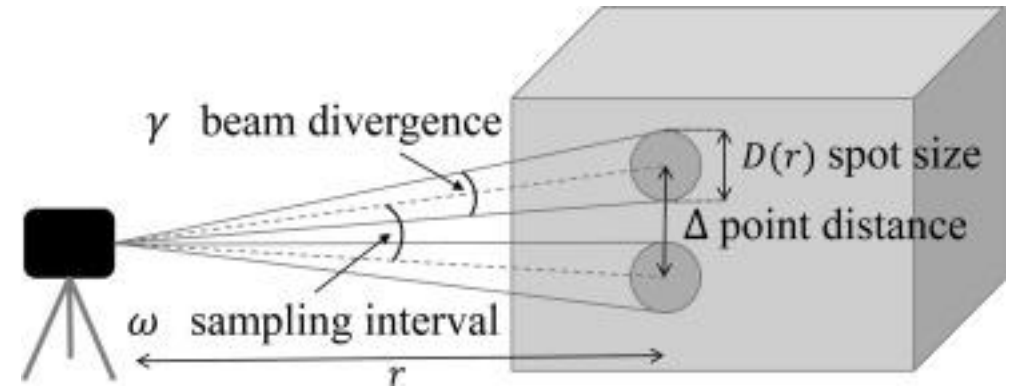
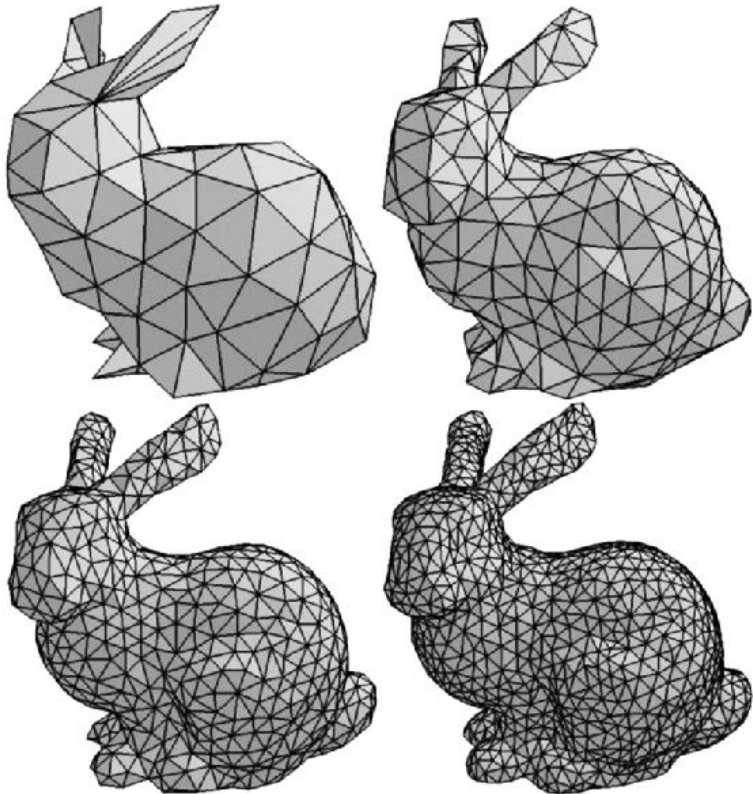
✗ Low accuracy  
✓ High precision



✗ Low accuracy  
✗ Low precision

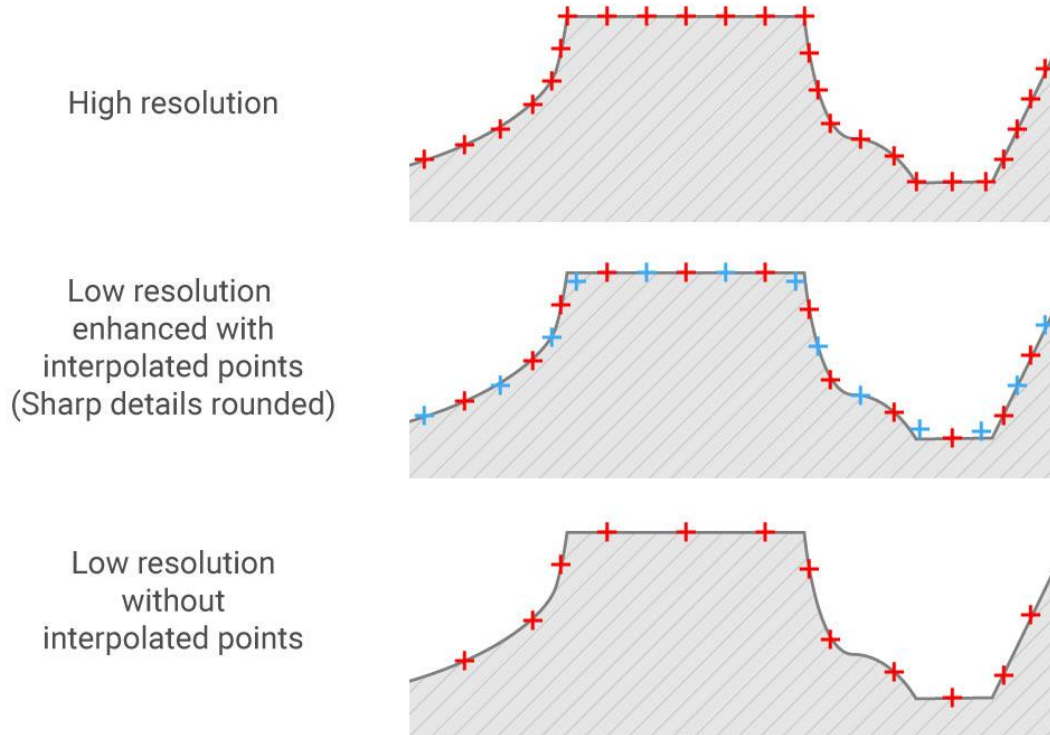
 aniwaa

# Accuracy and Resolution



The more points your mesh includes, the smoother, more detailed it will look.

# Accuracy and Resolution



©kreon3D

	Original object	3D handscanner 620K polygons Cost price: ~16.000€	Laser scanner 2.5 mil polygons Cost price: ~100.000€	3Digify 45.9 mil. polygons Cost price: ~1.200€
Overview				
Close-up				

©3ders.org

Single point accuracy / multiple points accuracy

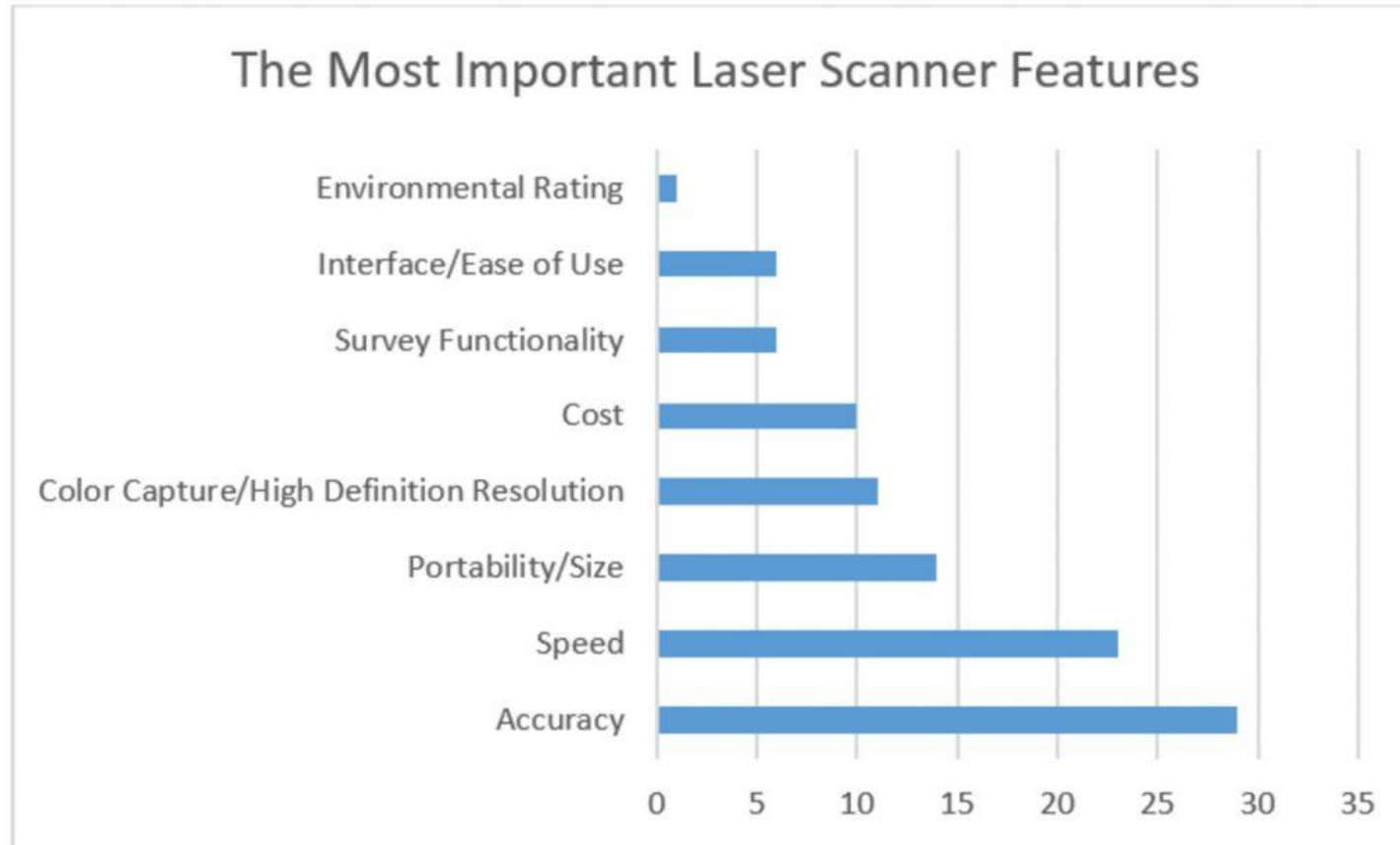


# Accuracy and Resolution

<b>Resolution</b>	<b>Scanning Time (min)</b>	<b>Number of points in the generated point cloud (Millions)</b>	<b>Eye Safety Distance (m)</b>
1/10	1.11	7	0.3
1/8	1.74	11	0.7
1/5	4.44	28	1.0
1/4	6.94	44	1.3
1/2	27.78	175	2.5
1	111.11	700	4.9

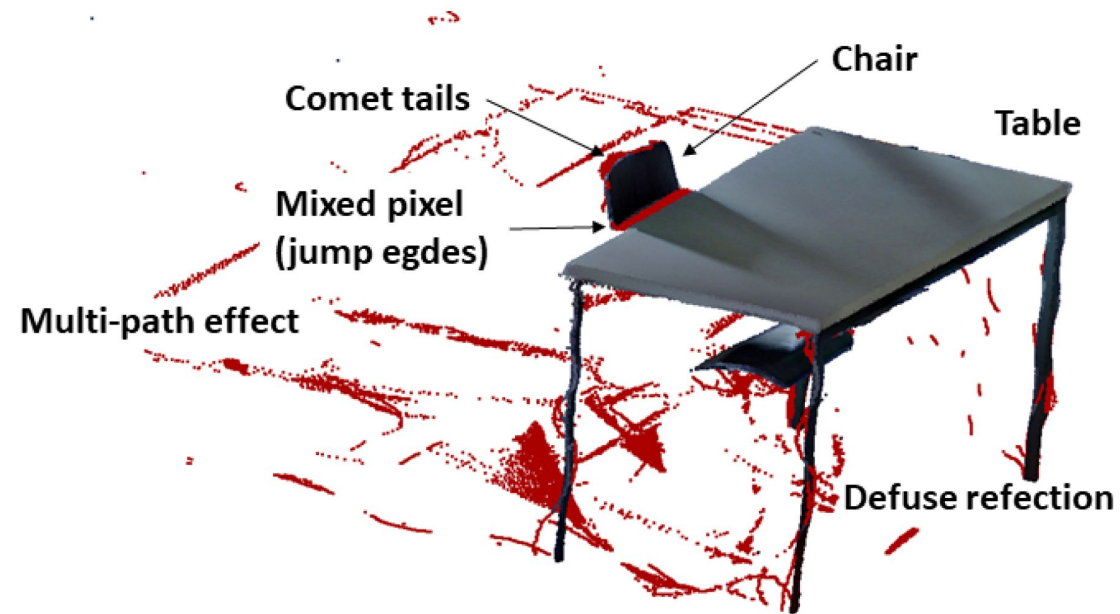
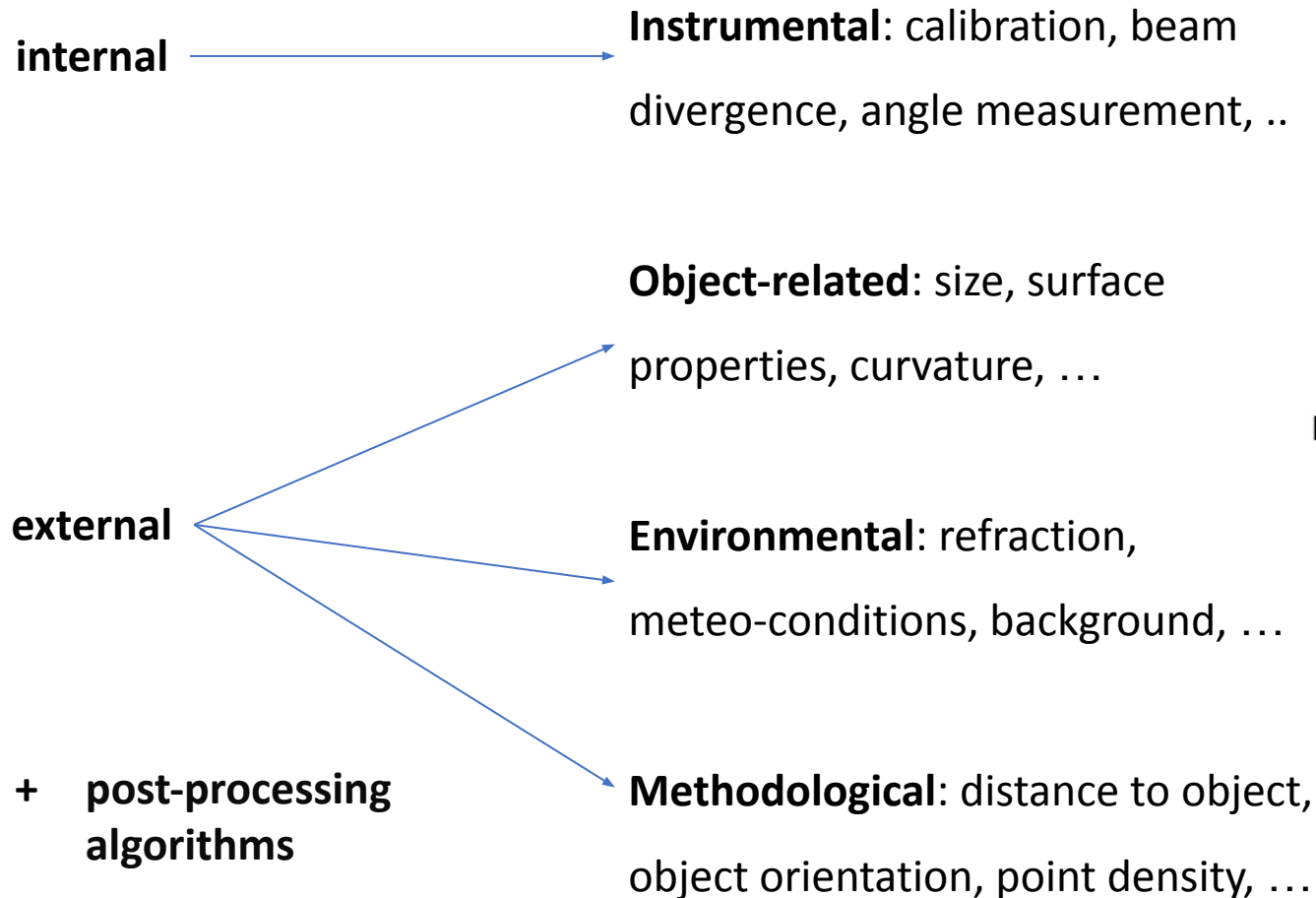
©Mahmoud et al 2011

# Accuracy and Resolution



©<https://www.engineering.com/story/why-choose-3d-laser-scanning-over-touch-probes-in-manufacturing-quality-control>

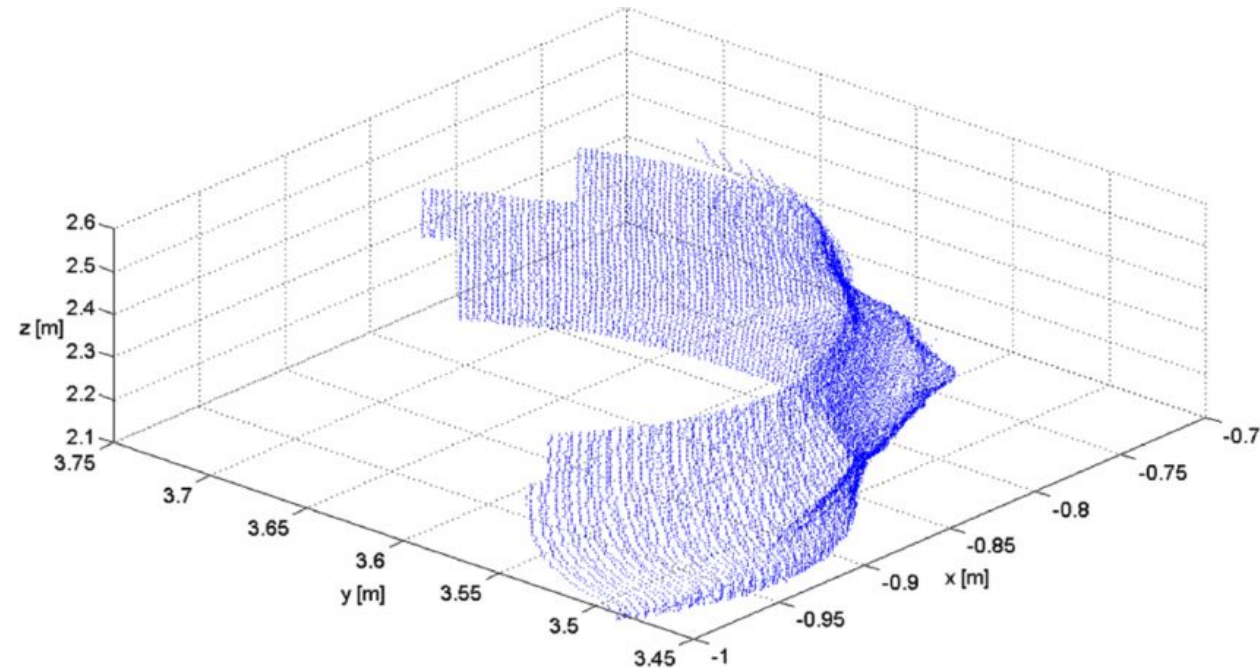
# Errors



©Barnefske, Sternberg 2022

BREAK 15 MIN

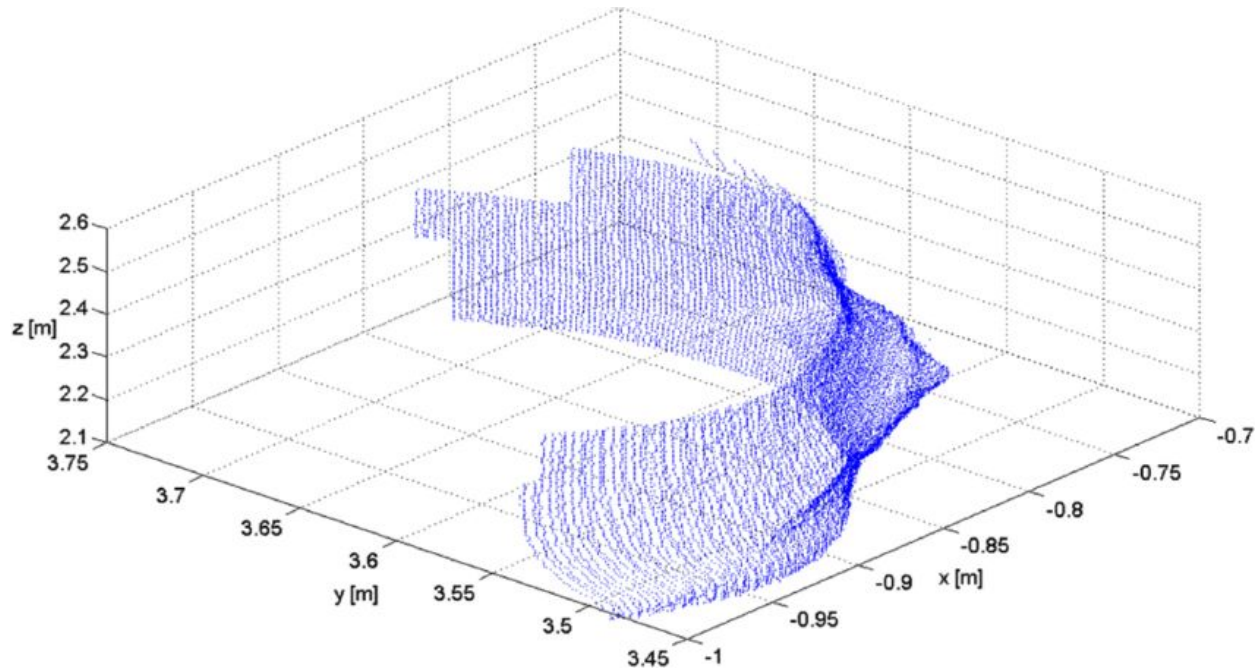
# Point Cloud



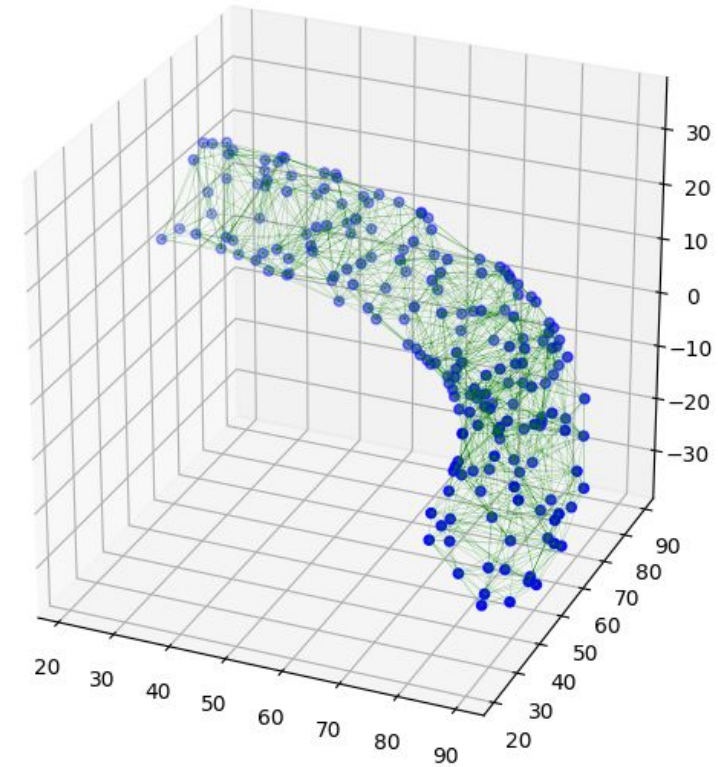
©Kretschmer 2017

A point cloud is a discrete set of data points in space. The points may represent a 3D shape or object. Each point position has its set of Cartesian coordinates. Point clouds are generally produced by 3D scanners or by photogrammetry software, which measure many points on the external surfaces of objects around them. (Wikipedia)

# Point Cloud



©Kretschmer 2017



©Hanniel 2021

The single point precision and the accuracy of modelled objects describe the quality and characteristics of a 3D-point cloud.



object

# Survey Project

Acquisition



Scanner allocation

Reference points

Algorithms

Tacheometry references

Environments

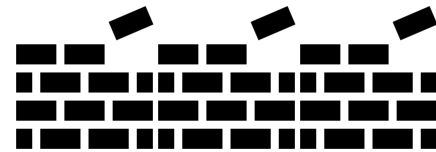
Objects

...



**Point cloud: Quality dependency**

# Survey Project



Huge amount of data

Acquisition

Pre-processing (data cleaning, outliers detection, ...)

Registration

Data cleaning

Integration

Model editing

Data filtering

Texturing

Post-processing



Outputs (2D, 3D, printing, ...)

**Modelling** = reconstruction of virtual objects from 3D point clouds.

Time consuming

Automatic / semi-automatic



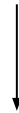
Operator interactions



# Registration

What is registration? Registration is the first step in point cloud processing and 3D model conception.

Determining the correspondences



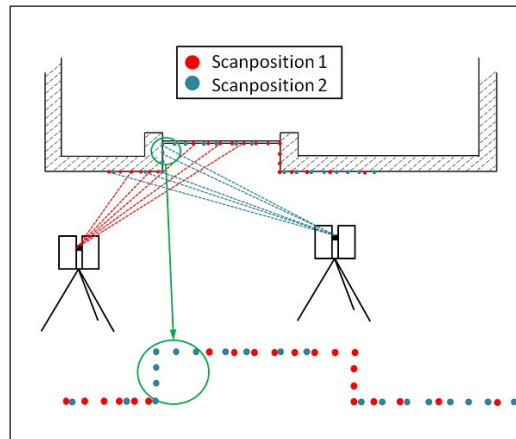
Estimation of the transformation



1 Target-based

2 Cloud-to-cloud (data driven)

3 Features based (data driven)



©<https://www.laserscanning-europe.com/en/news/correctly-positioning-laser-scanner>

# Registration

## 1 – Target-based

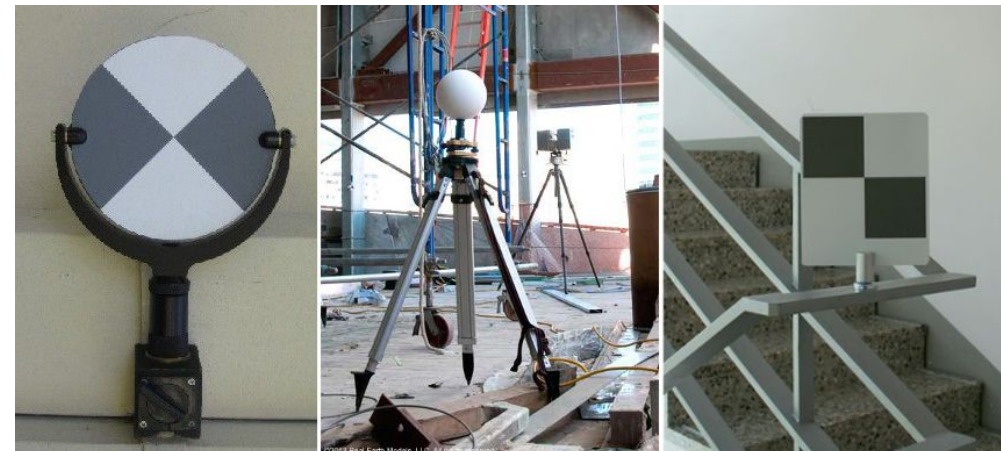


### Affecting factors:

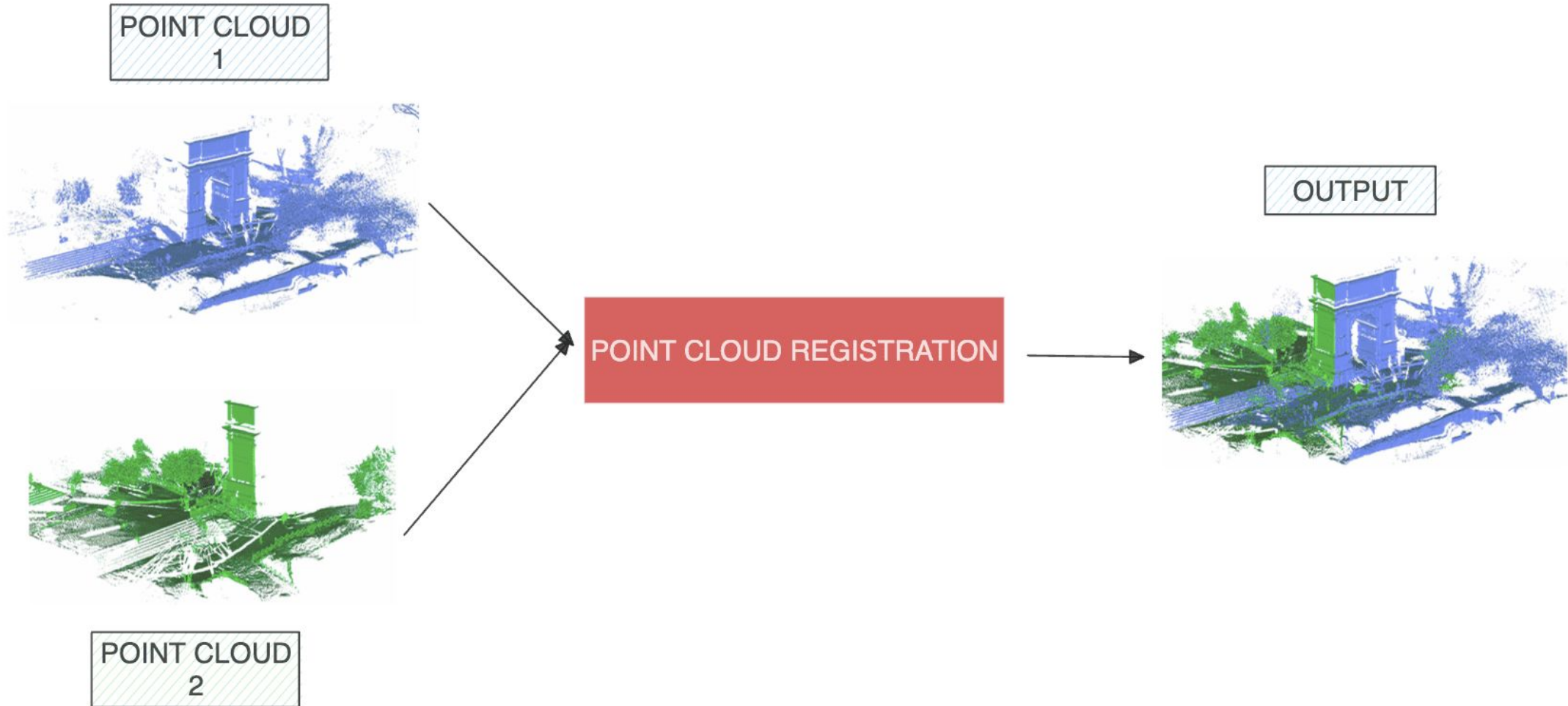
- Resolution
- Distance
- Environment
- Size Vibration

### Do's and Dont's:

- -leave the targets from your very first scan up to the last
- -avoid symmetrical arrangements
- -avoid similar configurations in different rooms
- -avoid movable objects
- -educate individuals
- 



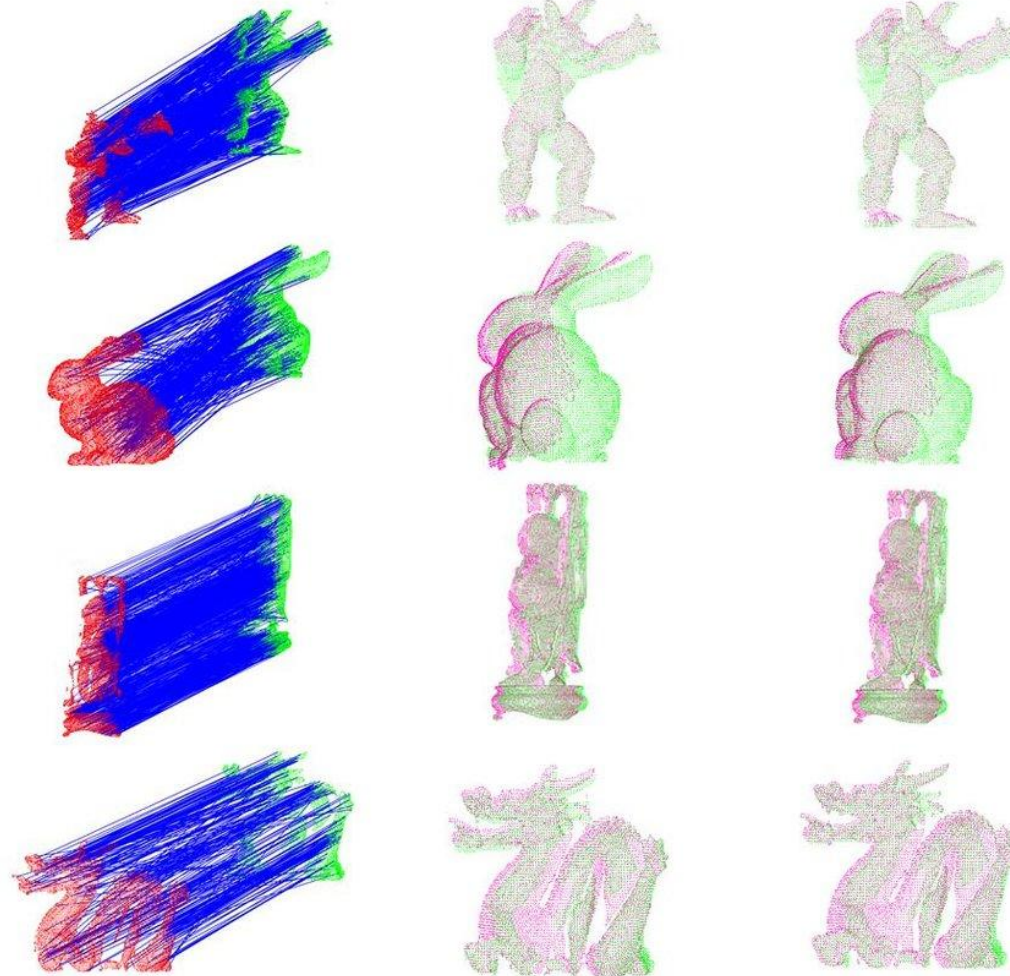
# Registration



©<https://www.thinkautonomous.ai/blog/point-cloud-registration/>

# Registration

## 3 – Featured-based



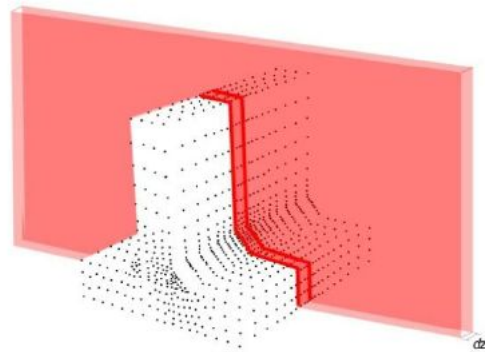
# Registration

## File formats

- PTS:** PTS is an [open format](#) for 3D point cloud data. Because open formats are maintained by standards organizations, anyone can use them.
- XYZ:** XYZ is an archetypal American Standard Code for Information Interchange (ASCII) format. It's compatible with many programs, but it has no unit standardizations, which can make data transfer more difficult.
- PTX:** This is another common format for storing point cloud data, usually from LIDAR scanners. It can only be used on organized clouds — no unordered ones. It's also an ASCII format.
- E57:** This file format is [vendor-neutral](#) and compact. It can [store point clouds and metadata](#) from 3D imaging systems — like laser scanners. It's also specified by ASTM International, with documentation in the [ASTM E2807 standard](#). Additionally, it can store properties connected to 3D point cloud data, such as [intensity](#) and [color](#).
- LAS:** This open format is designed for data [obtained from LIDAR scanning](#), though it can also accommodate other point cloud data records. It combines Global Positioning System (GPS) data, laser pulse range information and inertial measurement units (IMU) to create data that fits on the X, Y and Z axes.
- PLY:** Known as the Polygon File Format, this type stores data from 3D scanners. It accommodates properties such as color, texture and transparency. It can contain data from both the point cloud and the 3D mesh.

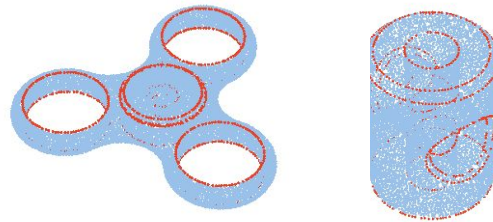
# Survey project: 3D modelling and meshes

1 - Detection of cross sections  
(semi-automatic, 2D)



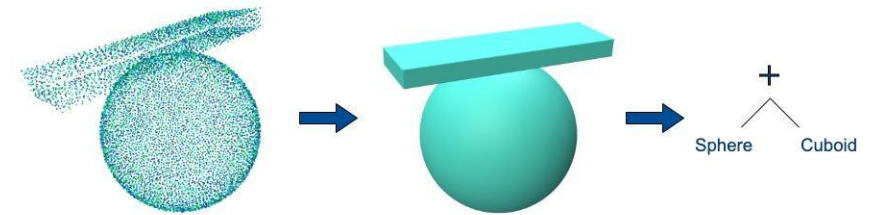
©Munaretto, Roggero 2013

2 – Boundary representation  
(semi-automatic, 2.5D)



©Loizou et al 2020

3 – Geometric primitives  
(automatic, 3D)



©Obermeier





# LEICA BLK360

## IMAGING LASER SCANNER

# LEICA BLK360

REALITY CAPTURE. NOW.



### GENERAL

Imaging scanner

3D scanner with integrated high-speed HDR spherical imaging system and Visual Inertial System (VIS) for real-time pre-registration

### DESIGN & PHYSICAL

Housing	Black anodized aluminium
Dimensions	Height: 155 mm Diameter: 80 mm
Weight	0.75 kg (0.85 kg incl. battery)
Transport cover	GVP739 transportation cover
Mounting mechanism	Button-press quick release

### OPERATION

Standalone operation	One-button operation
Mobile devices	BLK Live app for iOS and Android smartphones Leica Cyclone FIELD 360 app for iOS and Android tablet computers and smartphones
Wireless communication	Integrated wireless LAN (802.11 b/g/n)
Internal memory	Storage for up to 1500 setups
Instrument orientation	Upright and upside down

### POWER

Battery type	Internal, rechargeable Li-Ion battery (Leica GEB825)
Capacity	Up to 70 setups per battery

### SCANNING

Distance measurement system	High speed time of flight enhanced by Waveform Digitizing (WFD) technology
Laser class	1 (in accordance with IEC 60825-1:2014)
Wavelength	830 nm
Field-of-view	360° (horizontal) / 270° (vertical)
Range*	Minimum 0.5 m - up to 45 m
Point measurement rate	Up to 600,000 per sec.
Measurement modes	4 user selectable resolution settings (6/12/25/50 mm @ 10 m)

### IMAGING

Camera system	13 Mpixel 4-camera system captures 104 Mpx raw data for calibrated 360° x 270° spherical image
Speed	< 8 sec. for full spherical LDR image in any light conditions < 20 sec. for full spherical 5-brackets HDR image in any light conditions
Image modes	• Auto-exposed LDR • 5-brackets HDR • Off - scanning only

### PERFORMANCE

Data acquisition	< 20 sec. for complete full dome scan and spherical LDR image at 50 mm @ 10 m resolution with automatic tilt measurements
3D point accuracy*	4 mm @ 10 m
Real-time pre-registration	Automatic point cloud alignment based on real-time tracking of scanner movement between setups based on Visual Inertial System (VIS) by video-enhanced inertial measurement unit

### ENVIRONMENTAL

Robustness	Designed for indoor and outdoor use
Operating temperature	0° C to + 40° C
Dust/Humidity	Solid particles/liquid ingress protection IP54 (IEC 60529)

### DATA PROCESSING

Data transfer	Wireless and USB 3.0
Desktop software	Leica Cyclone REGISTER 360 and Cyclone REGISTER 360 (BLK Edition)
Cloud software	HxDR Digital Reality: cloud-based digital reality platform

\* At 90% albedo.  
All specifications are subject to change without notice.  
All accuracy specifications are one sigma unless otherwise noted.  
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